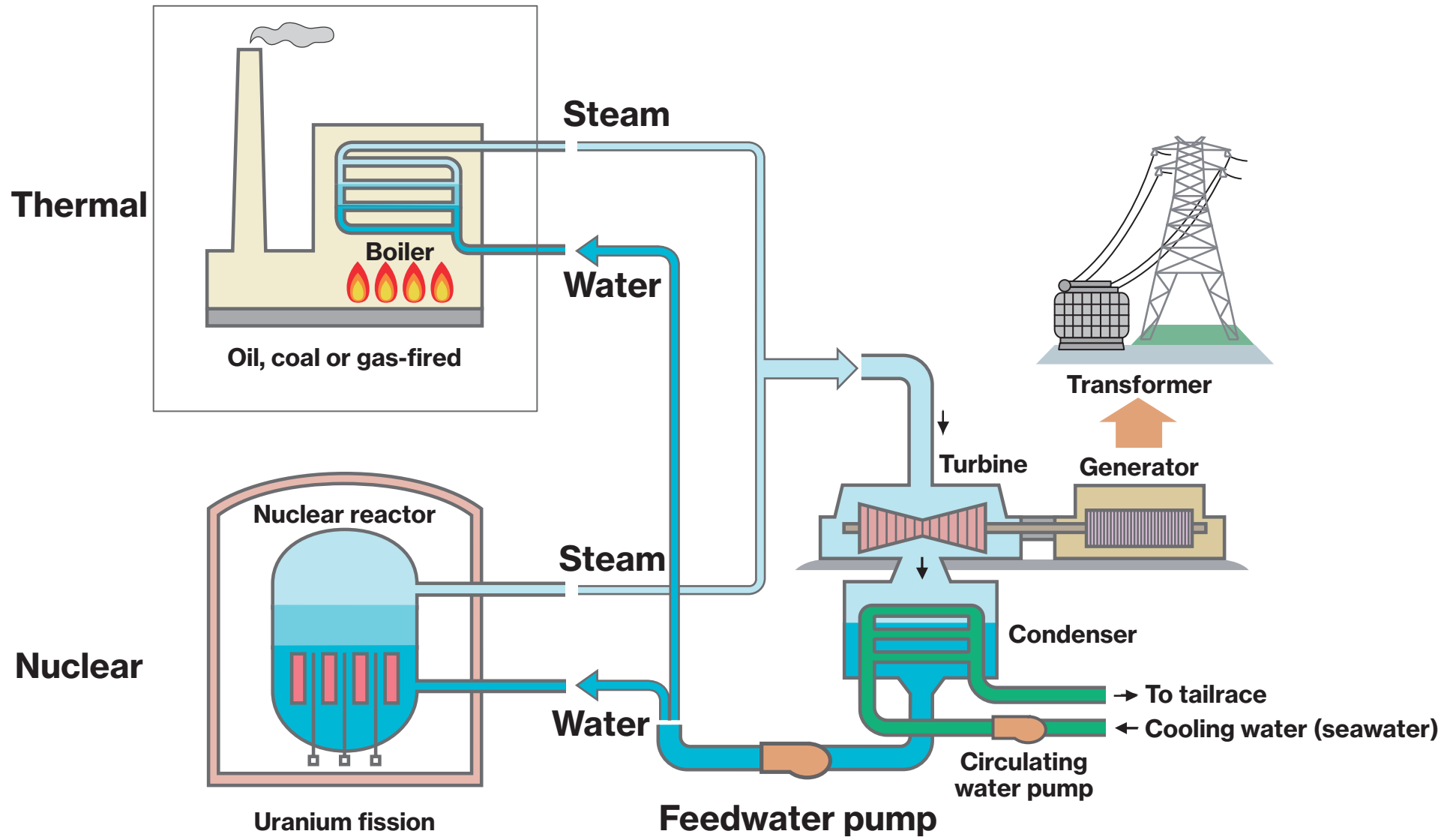
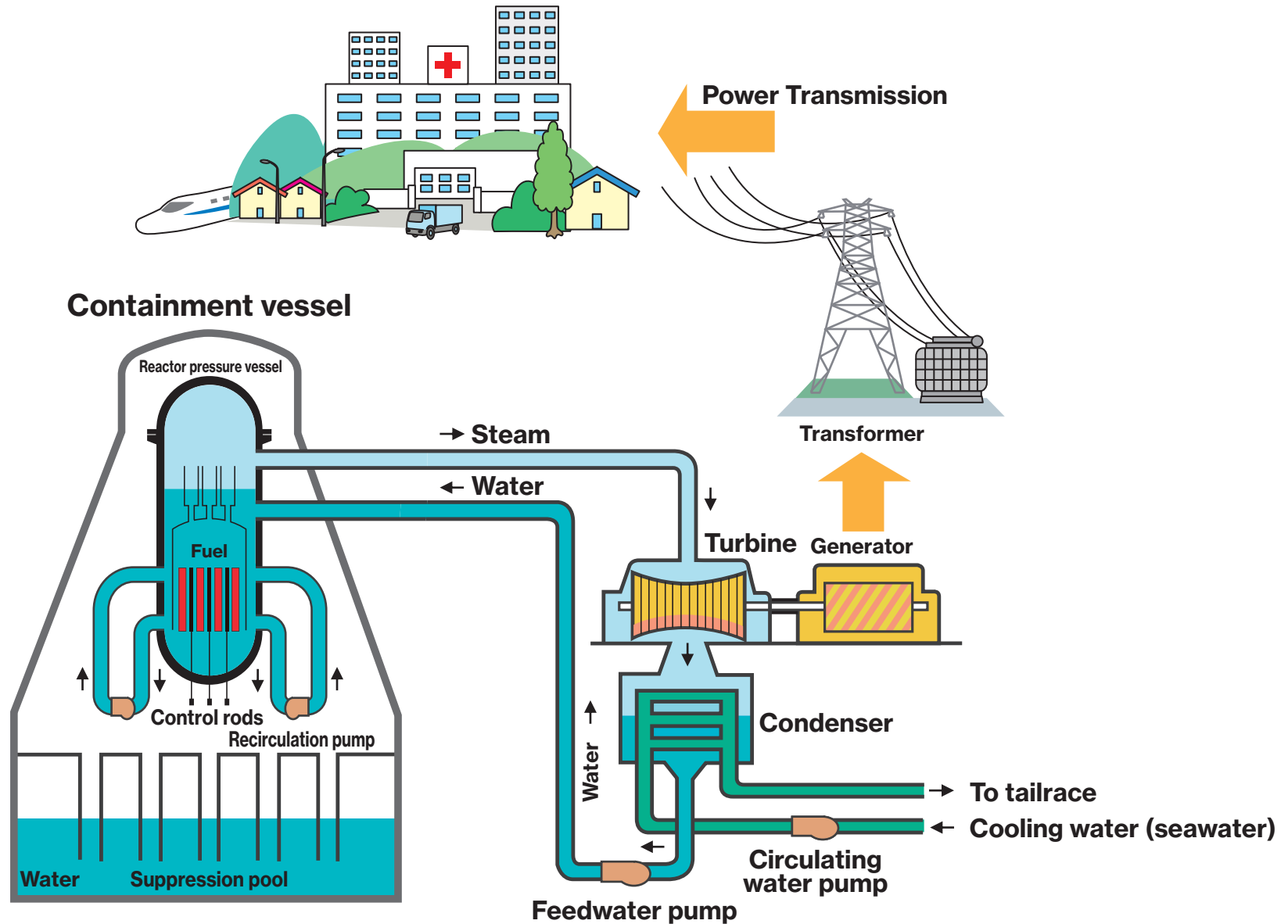


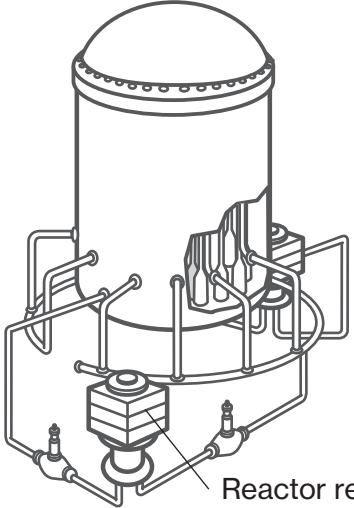
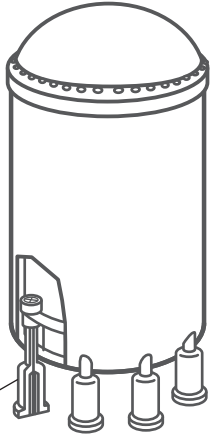
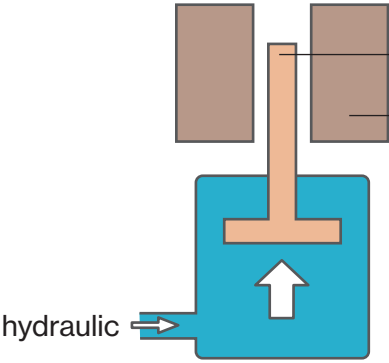
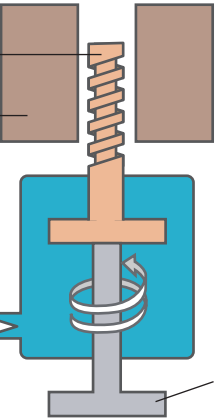
The Differences between Thermal and Nuclear Power Plants



How a Boiling Water Reactor (BWR) Works

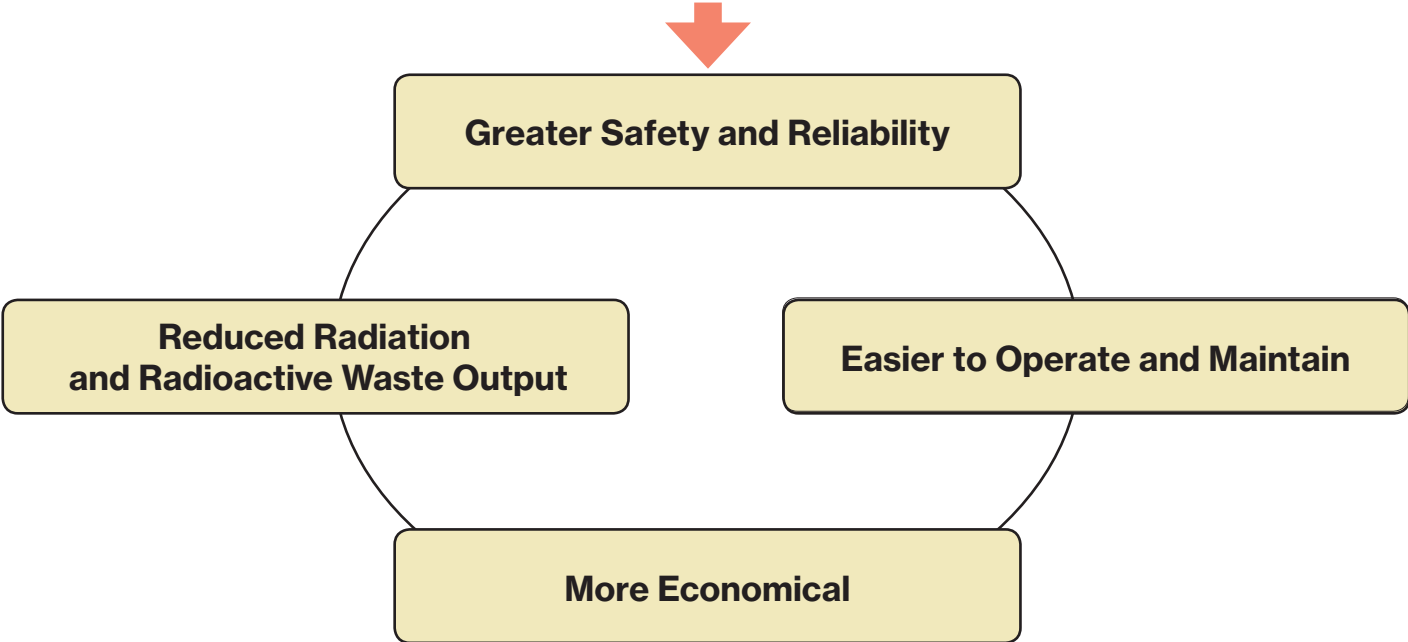


Structural Features of Advanced Boiling Water Reactors (ABWR)

	BWR	ABWR
More compact containment vessel Simplified reactor systems	 <p>Reactor recirculation pump</p>	 <p>Internal reactor recirculating pump</p>
Diversification of control rod drive mechanisms	 <p>hydraulic</p> <p>Hydraulic drive</p>	 <p>hydraulic</p> <p>Motor</p> <p>Electric drive + hydraulic drive</p>

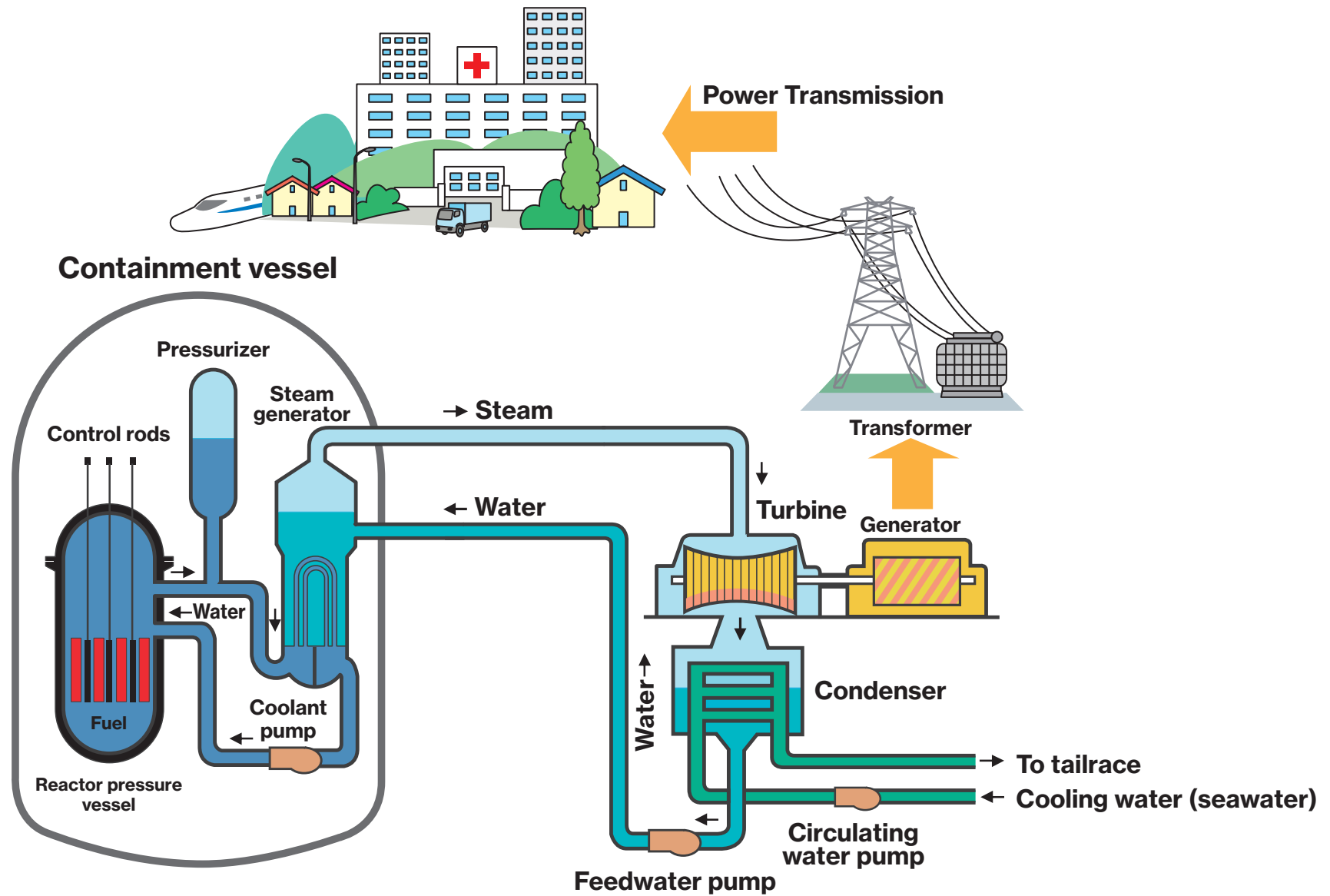
Features of Advanced Boiling Water Reactors (ABWR)

Simplified reactor systems, more compact containment vessel and diversified core control drive mechanisms
Improved earthquake resistance and optimized emergency core cooling system



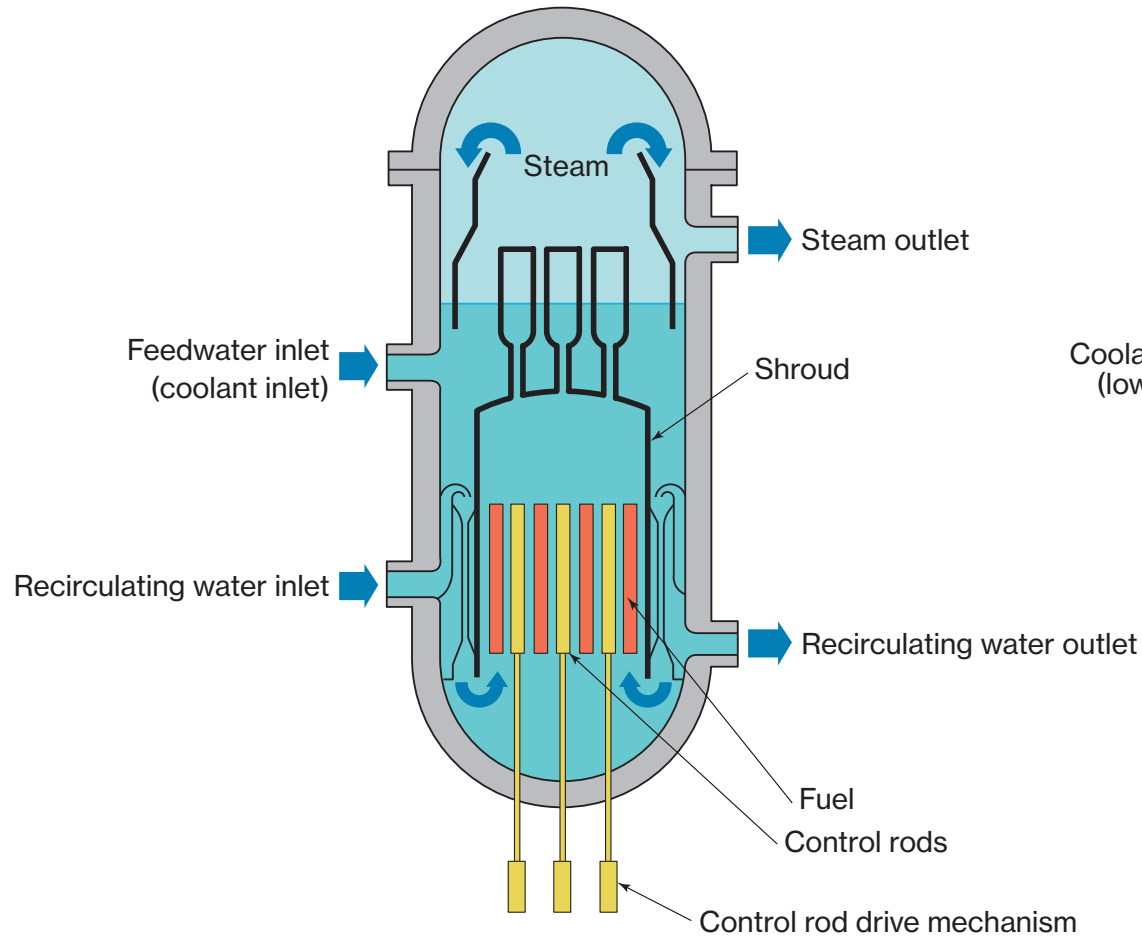
Reduced Construction Costs	Reduced Operating Costs
Reduced building volume Shorter construction period	Improved operating ratio Improved thermal efficiency Reduced fuel costs Shorter periodic inspection process

How a Pressurized Water Reactor (PWR) Works

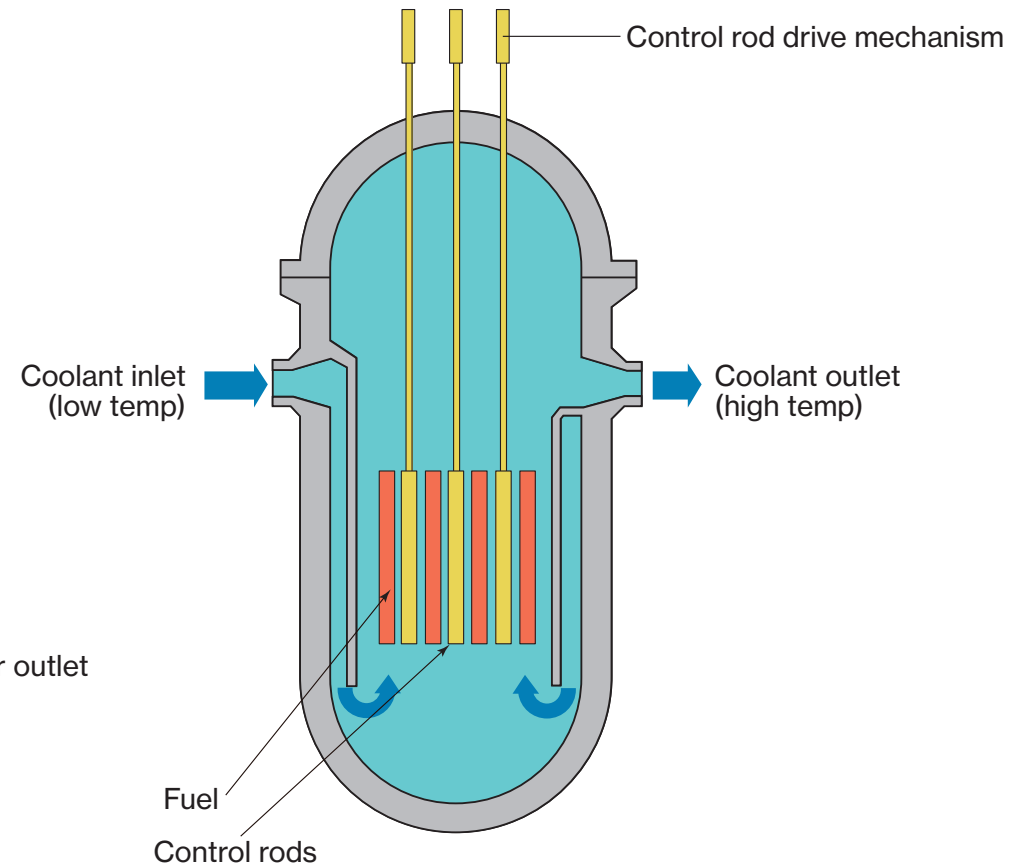


Cross-sections of Reactor Pressure Vessels

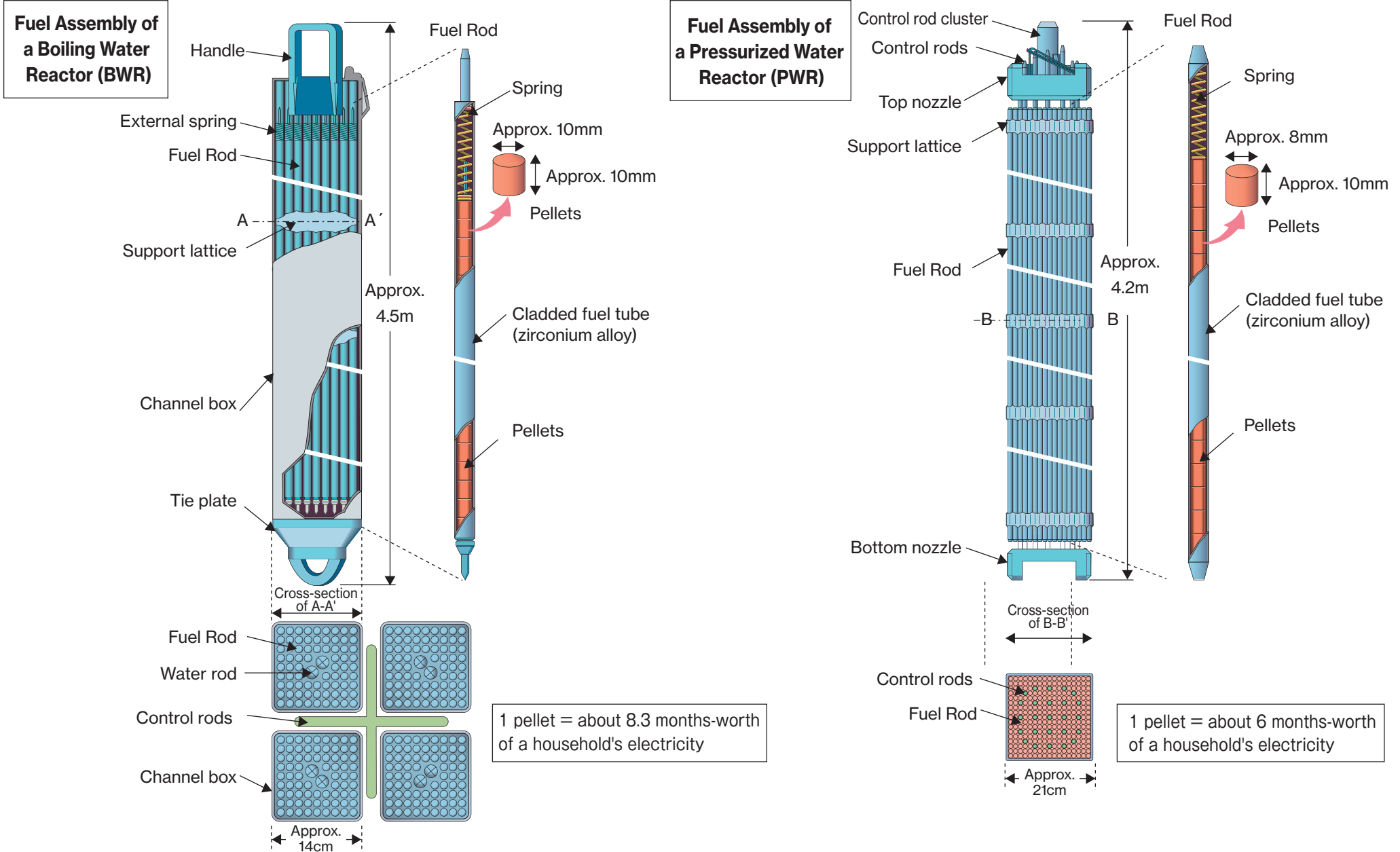
Boiling Water Reactor (BWR)



Pressurized Water Reactor (PWR)



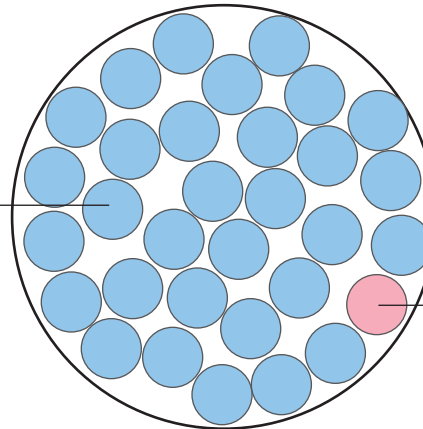
Fuel Assembly Structures and Control Rods



Natural Uranium & Enriched Uranium

Natural Uranium

Uranium 238
99.3%

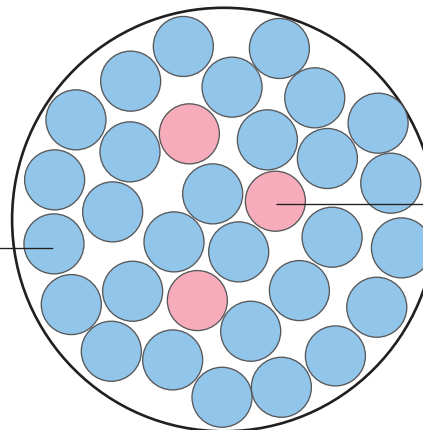


Uranium 235
0.7%

Enrichment

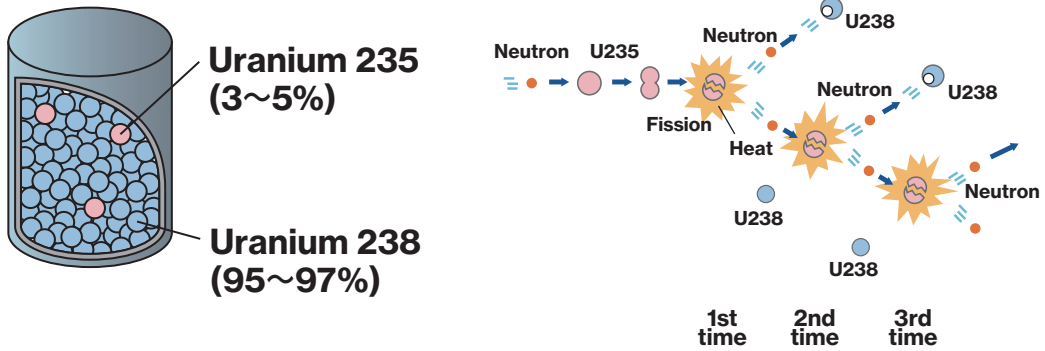
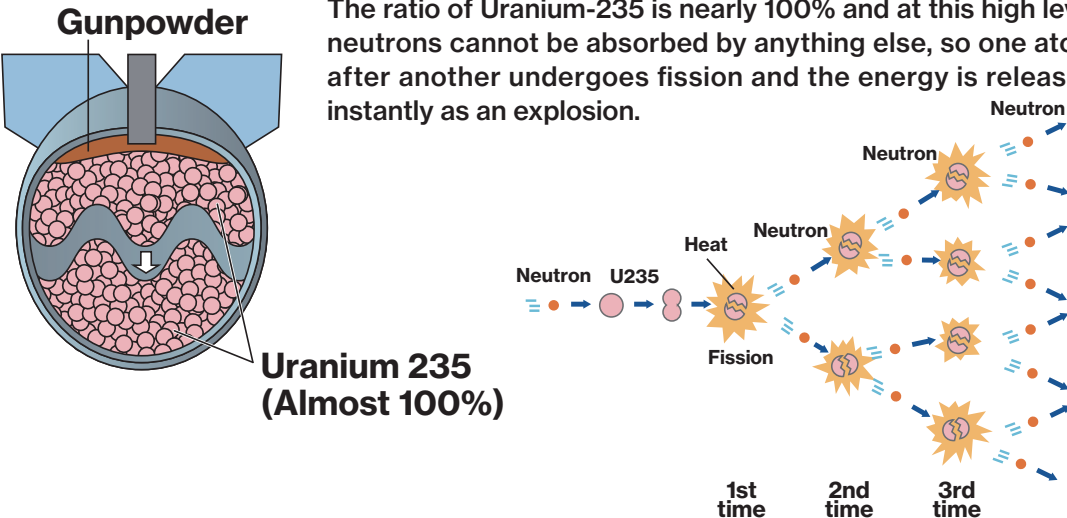
Low-enriched Uranium

Uranium 238
95~97%



Uranium 235
3~5%

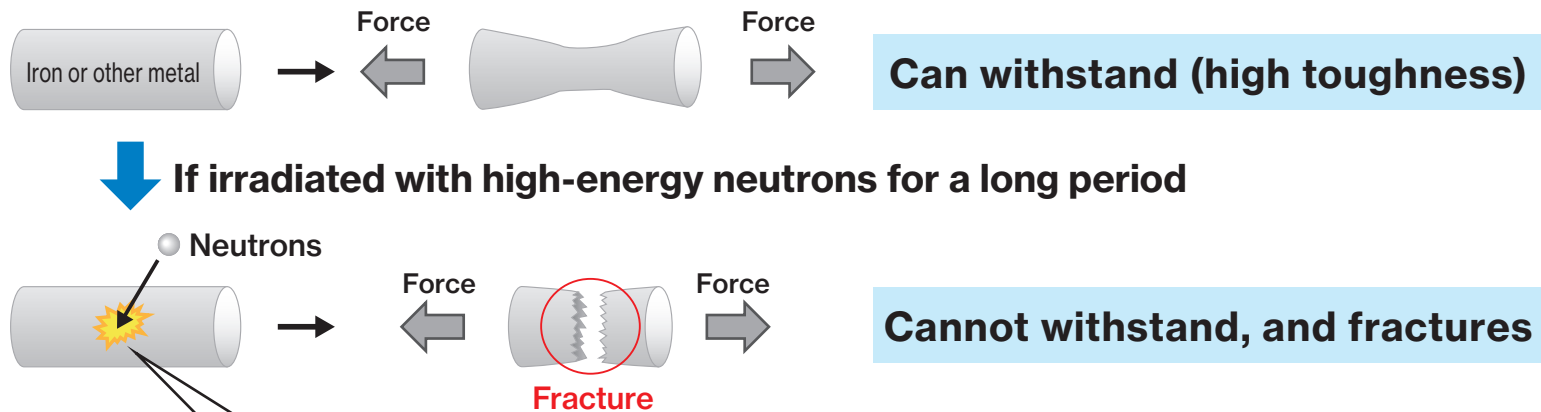
Differences between Nuclear Power and Nuclear Bombs

	Ratio of Uranium-235 to Uranium-238 & Chain Nuclear Reaction	Method of Controlling Fission Rate
In a Nuclear Power Plant	<p>The ratio of Uranium-235 is low, so fission is sustained at a constant scale, for reasons such as absorption of neutrons by Uranium-238.</p>  <p>Uranium 235 (3~5%) Uranium 238 (95~97%)</p> <p>1st time 2nd time 3rd time</p>	<p>Many control rods are installed and the reactions are self-limiting, so the rate of fission cannot increase rapidly.</p>
In a Nuclear Bomb	<p>The ratio of Uranium-235 is nearly 100% and at this high level neutrons cannot be absorbed by anything else, so one atom after another undergoes fission and the energy is released instantly as an explosion.</p>  <p>Gunpowder Uranium 235 (Almost 100%)</p> <p>1st time 2nd time 3rd time</p>	<p>No control rods are installed and the reactions are not self-limiting, so the rapid increase in fission cannot be stopped.</p>

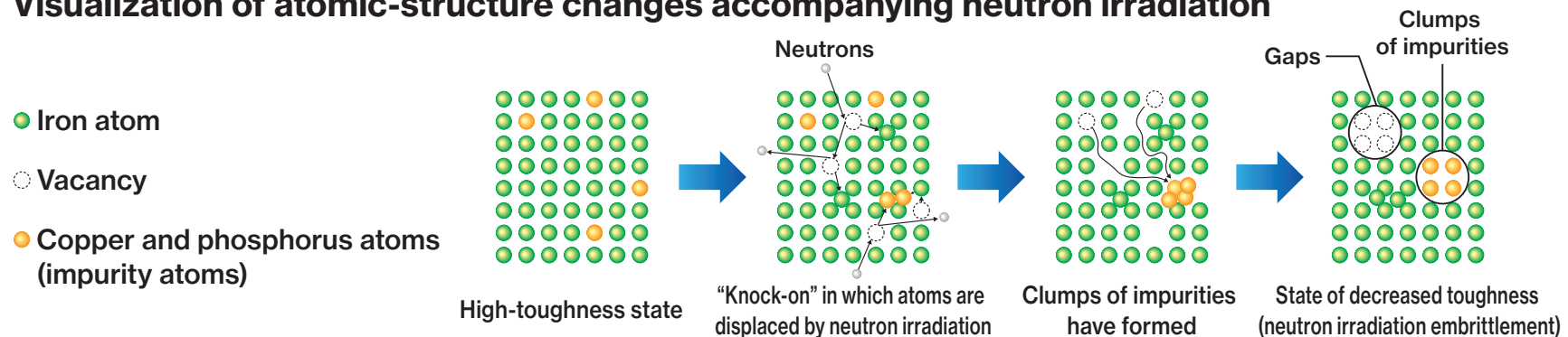
About Neutron Irradiation Embrittlement

Metal doesn't fracture easily, even when a large force is applied. At high temperatures, it keeps this property of not fracturing easily (high toughness), but if its temperature is lowered, its toughness decreases. This phenomenon of toughness decreasing is called embrittlement. Metals like iron become brittle not only when their temperature decreases, but also when they are irradiated with high-energy neutrons. If we look at iron at the atomic level, the atoms are lined up properly in an orderly state which gives it high toughness, but if it's irradiated with high-energy neutrons for a long period, "knock-on" occurs in which some iron atoms are displaced leaving gaps, or some atoms become inserted between the other atoms. Also, in the iron of the reactor vessel, phosphorus, copper, and other substances that exist as impurities may clump together. When the atoms that were lined up in an orderly arrangement become disorderly, the toughness decreases and it is known as "neutron irradiation embrittlement".

Visualization of metal toughness

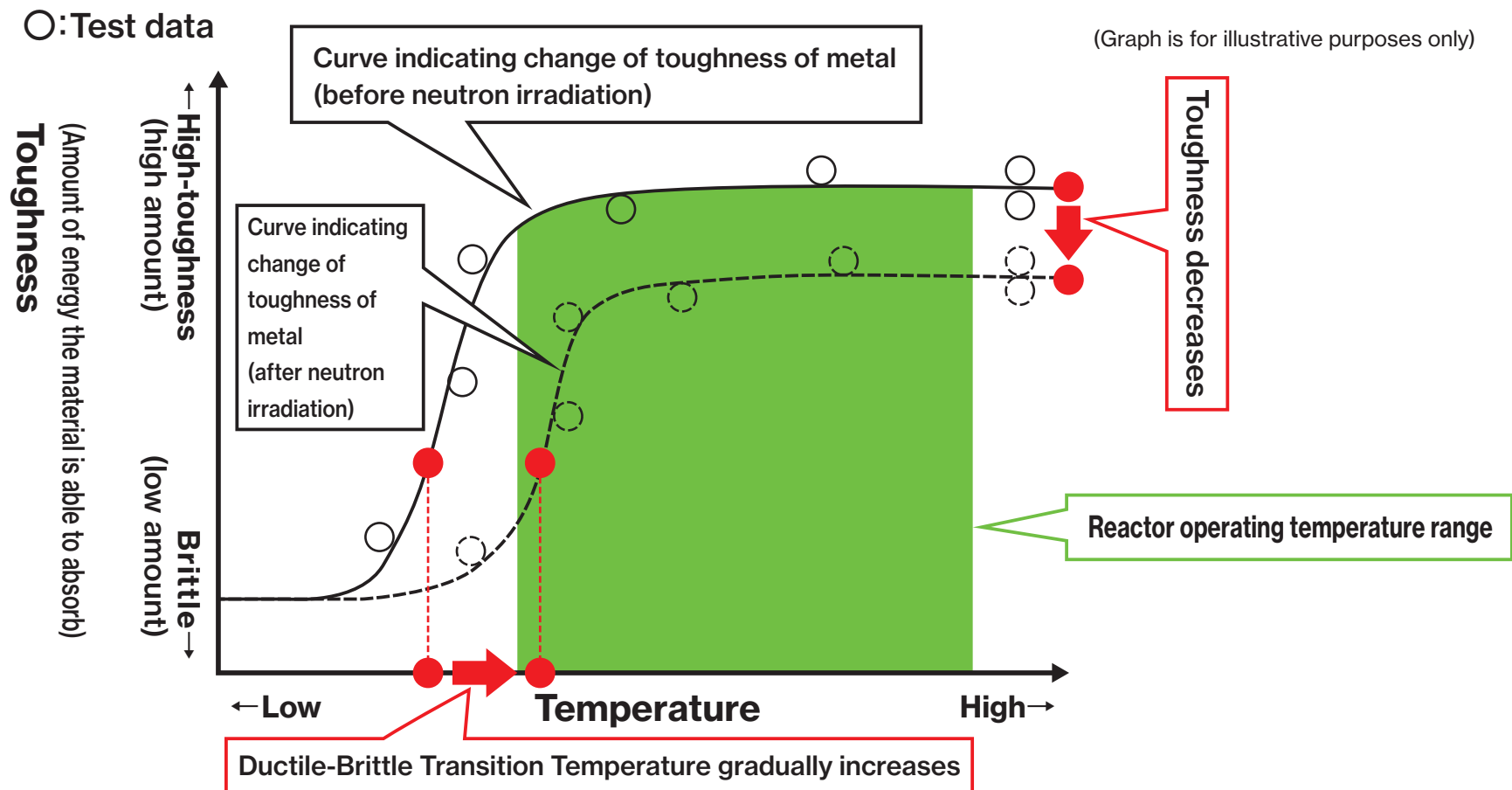


Visualization of atomic-structure changes accompanying neutron irradiation



About Ductile-Brittle Transition Temperature

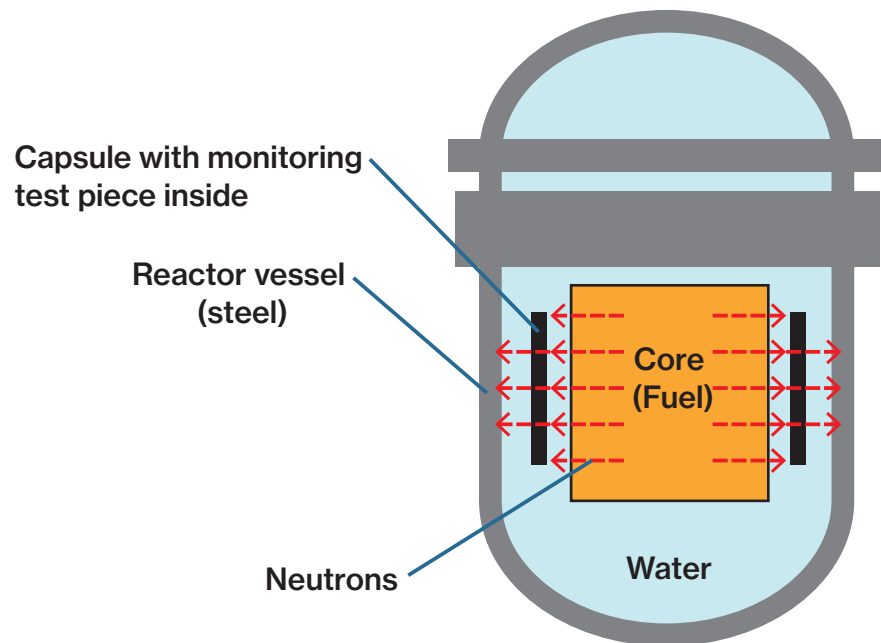
If a metal has low toughness, when stress is applied to a large crack, it will break. Additionally, if it becomes below a certain temperature, its toughness decreases, and the temperature at which the toughness changes is called the “Ductile-Brittle Transition Temperature” (DBTT). The steel used to make reactor vessels often has a DBTT that is extremely low at first (tens of degrees below 0°C), but after a long period of operation, it can climb as high as tens of degrees above 0°C due to continued irradiation with neutrons. If there is a large crack in the reactor vessel within this temperature range and a very large stress is applied, there is a possibility of it being unable to withstand the stress. That’s why it’s necessary to check for changes in the DBTT, ensure there are no large cracks, and be cautious of stress when operating the reactor at low temperatures.



Monitoring Test Piece Inside Reactor Vessel and Ductile-Brittle Transition Temperature

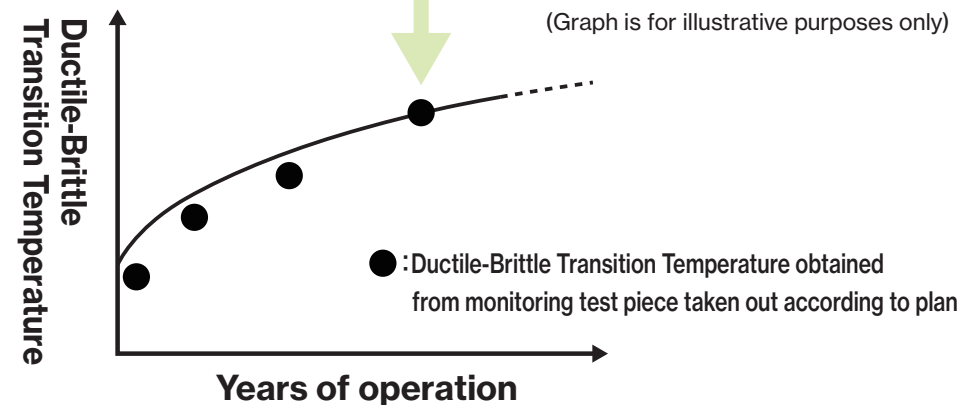
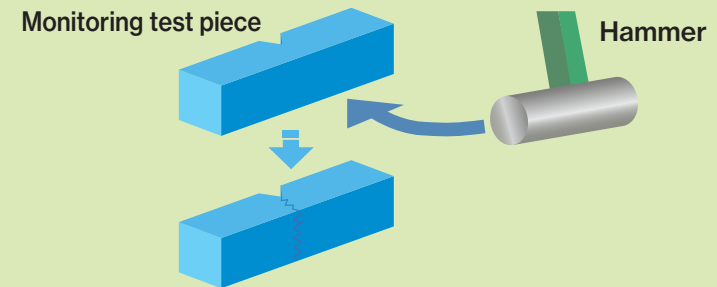
In order to monitor the effect on the reactor vessel from irradiation with neutrons, a “monitoring test piece” made from the same material as the reactor vessel is installed inside the reactor vessel in advance. Changes in the toughness (embrittlement) of the reactor vessel can be evaluated by taking out the monitoring test piece at regular intervals according to the regulations and standards, conducting the Charpy impact test, and finding the change in the “Ductile-Brittle Transition Temperature”.

Visualization of pressurized water reactor vessel neutron irradiation



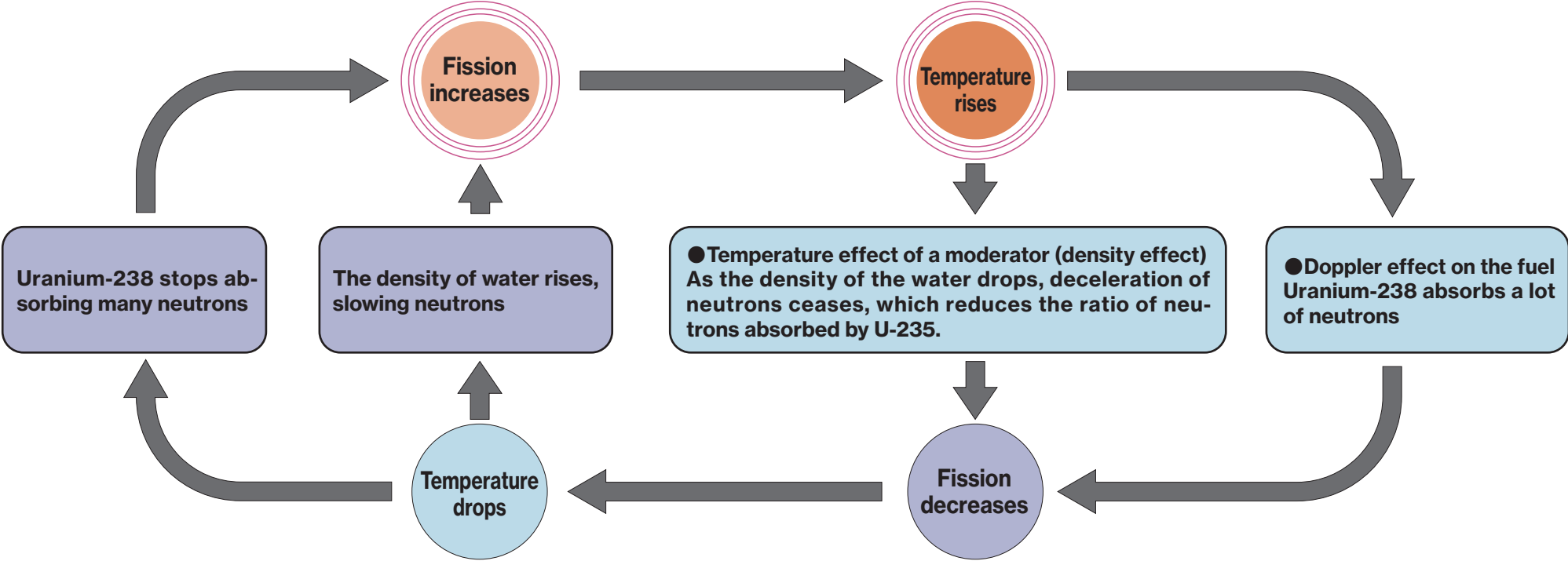
Visualization of Charpy impact test

Determine the energy that breaks the monitoring test piece and calculate the Ductile-Brittle Transition Temperature



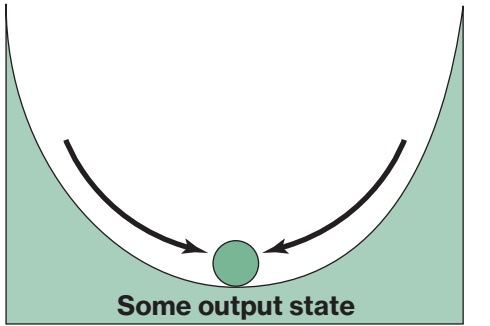
Visualization of change of Ductile-Brittle Transition Temperature

Inherent Safety of Nuclear Reactors (Self-Limiting)



Self-limiting

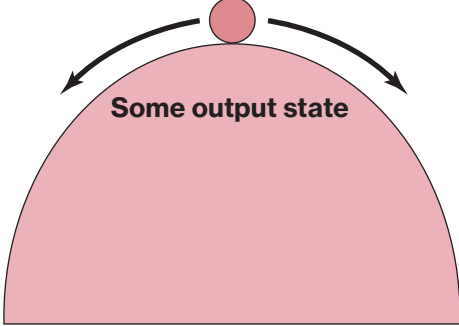
Safe even if left alone (stable)



[Low output state] [High output state]

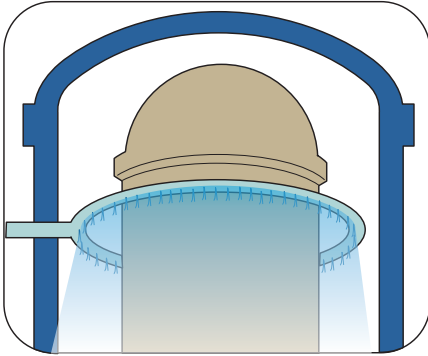
Not Self-limiting

Moves to one side if left alone (unstable)



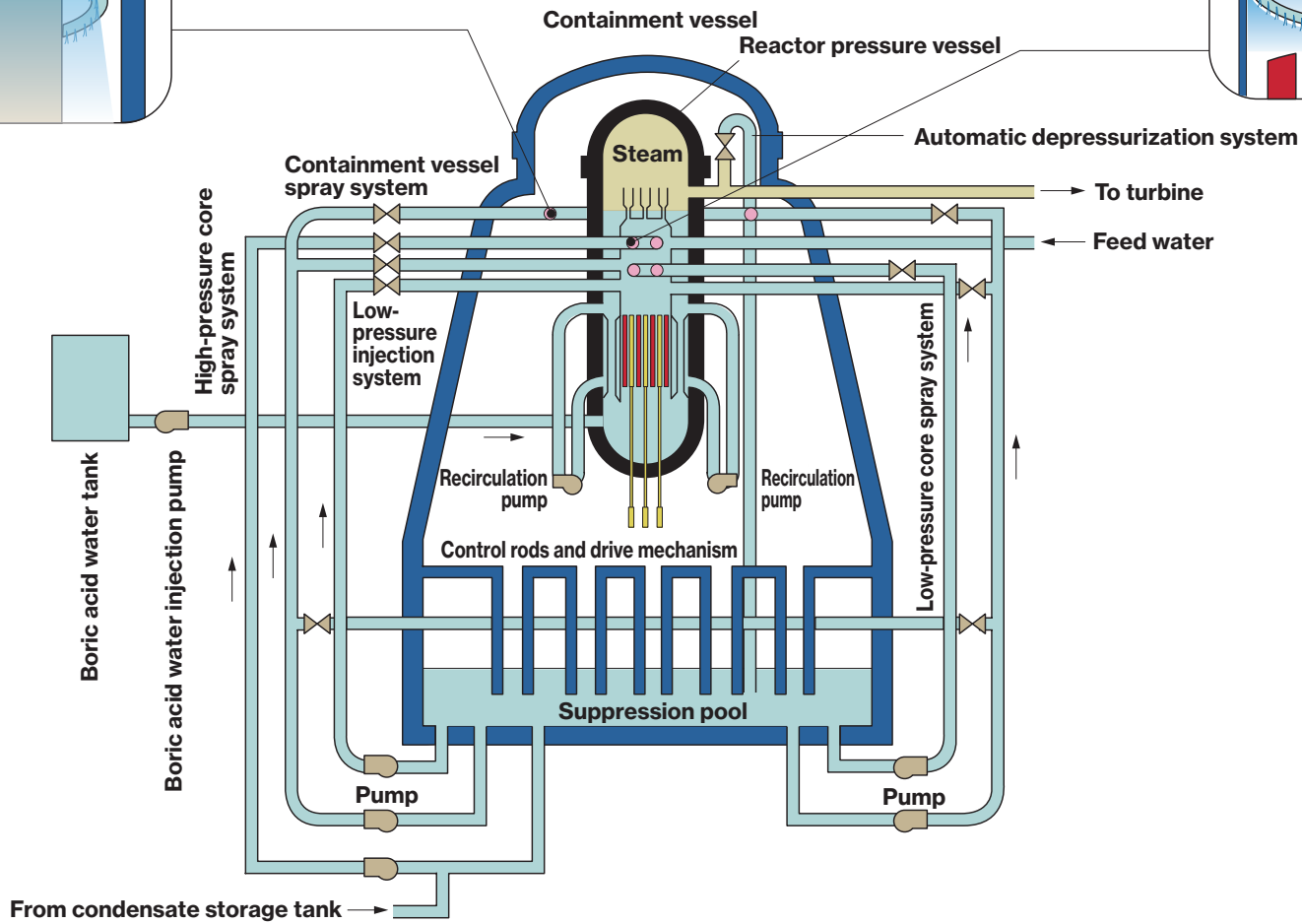
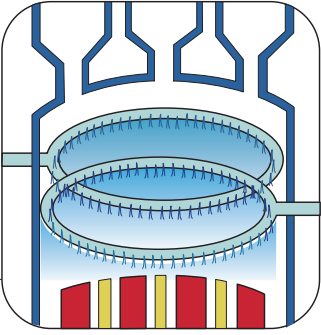
[Low output state] [High output state]

Example of an Emergency Core Cooling System (BWR)

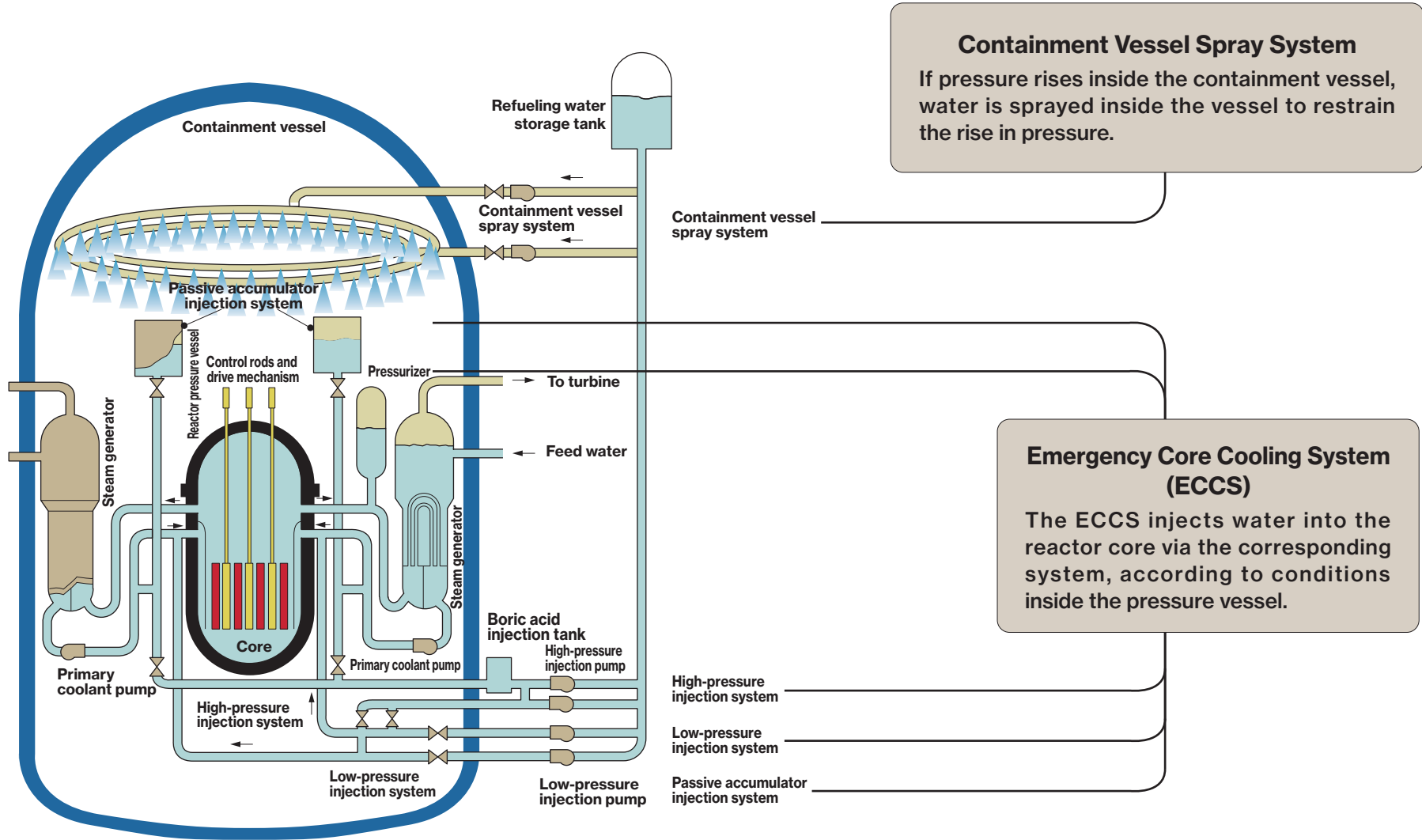


Containment Vessel Spray System
 A donut-shaped spray tube is installed on the inner wall of the containment vessel and cools the inside of the vessel by showering it with cool water. This is a containment vessel spray system.

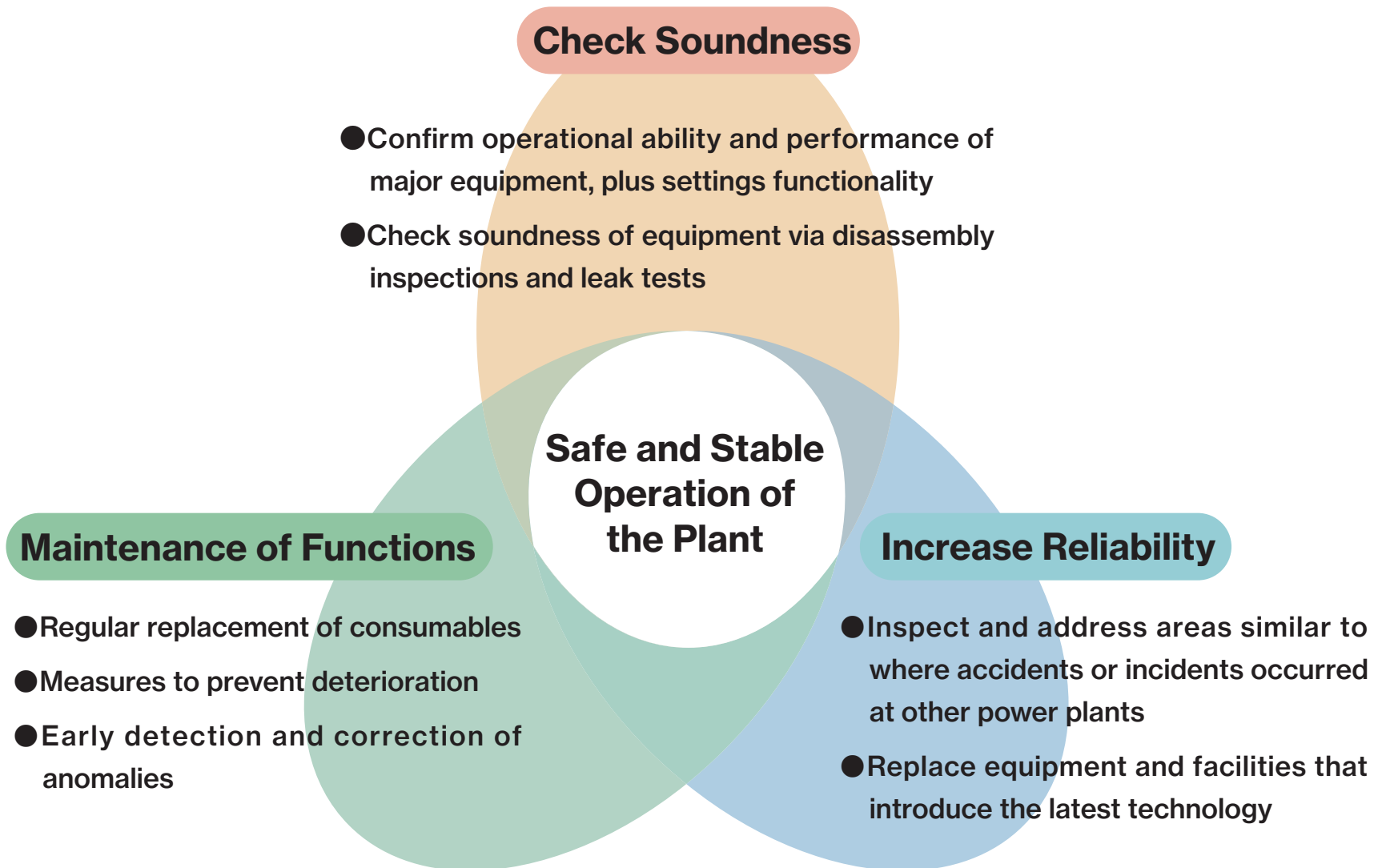
Emergency Core Cooling System
 Water pipes in a donut shape are perforated, so if the water in the reactor core drops, it automatically sprays the fuel and cools it. This is a spray type of reactor core cooling system.



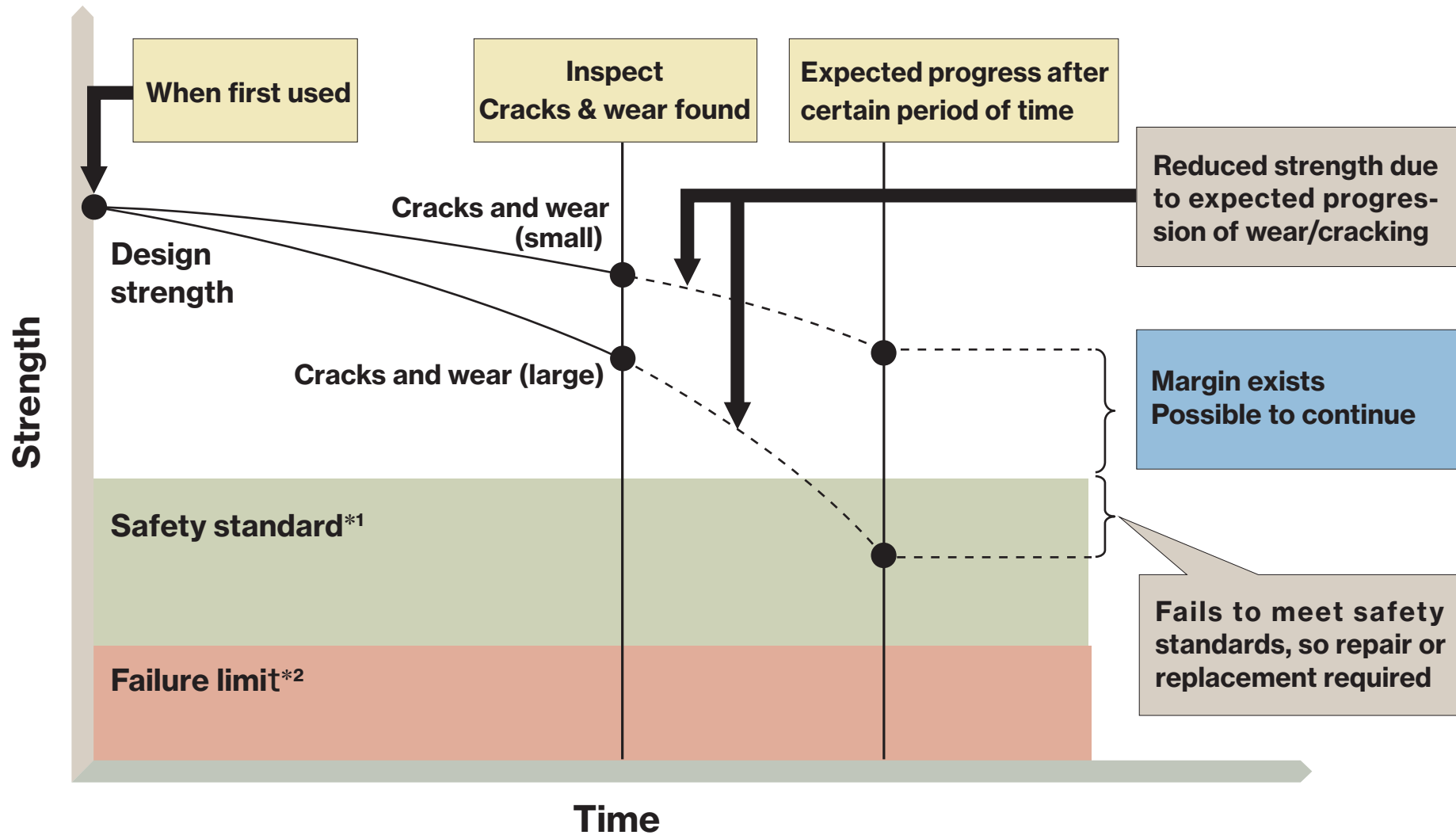
Example of an Emergency Core Cooling System (PWR)



Purposes of Periodic Inspections of Nuclear Power Plants



Methods for Evaluating the Soundness of Equipment

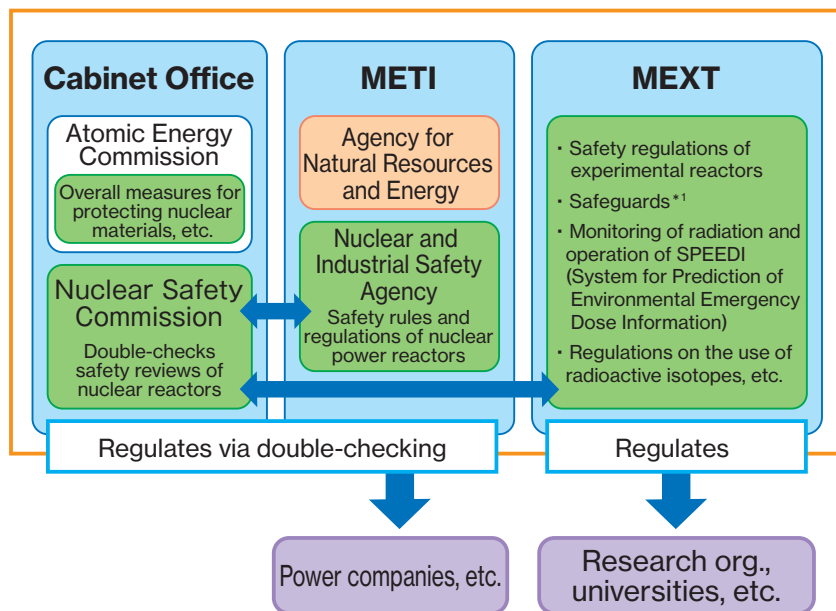


*1: Safety standard includes a tolerance margin over actual failure limit

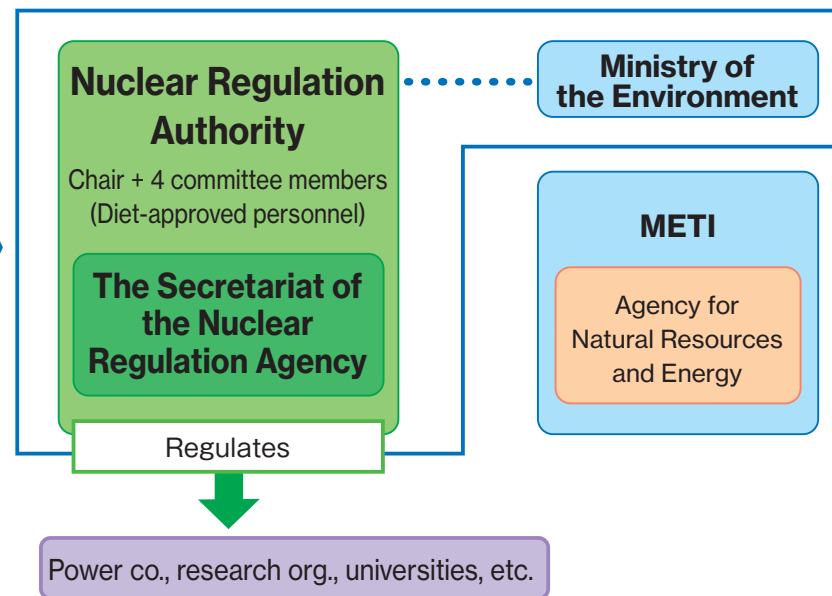
*2: Minimum strength for equipment to withstand conditions without failing

Changes in the Nuclear Safety Regulatory System

【Former Regulatory System】



【New Regulatory System】



Promotional (Agency for Natural Resources and Energy) and regulatory agencies (Nuclear and Industrial Safety Agency) exist together within METI.

Ensure Independence

Separated from METI and established the Nuclear Regulation Authority as an external bureau (Article 3 Committee * 2)

Decentralized to the Nuclear and Industrial Safety Agency, Nuclear Safety Commission & MEXT

Centralization of Regulatory Affairs

Decentralization of functions, including safeguards for non-proliferation *1
Monitoring of radiation and use of radioisotopes

*1 Refers to verification measures to ensure that nuclear materials are only used for peaceful purposes and not diverted to military use, such as for weapons.

*2 Commissions of the so-called Article 3 (of the National Government Organization Law, Article 3, Paragraph 2, Establishment of Administrative Organs) are not under the command or supervision of top level organs (e.g. set up under the minister of a cabinet) and are independent, with exercise of their authority guaranteed by mechanisms of the Diet.

Nuclear Safety Regulation System

The Nuclear Regulation Authority

NRA Human Resource Development Center

- Human Resource Development Policy Planning Div.
- Personel Development and International Training Programs Div.
- Nuclear Regulation Training Programs Div.
- Reactor Technology Training Programs Div.

Councils and others

- Reactor Safety Examination Committee
- Nuclear Fuel Safety Examination Committee
- National Research and Development Agency Council
- Radiation Council

The Secretariat of the Nuclear Regulation Authority

Secretary-General

Deputy Secretary-General

Deputy Secretary-General for Technical Affairs

Secretary-General's Secretariat

- Policy Planning and Coordination Div.
- Personnel Div.
- Div. of Budget and Accounting
- Div. of Legal Affairs
- System Revision Deliberations Off.
- Emergency Preparedness and Response Off.
- Off. for Administrative Affairs of the Commission
- Off. for Public Records Management and Information Technology
- Management System Off.
- Public Information Off.
- International Affairs Off.
- Accidents Response Off.
- Off. for Litigation
- Information Systems Off.

Regulatory Standard and Research Department

- Regulatory Standard and Research Div.
- Div. of Research for Reactor System Safety
- Div. of Research for Severe Accident
- Div. of Research for Nuclear Fuel Cycle and Radioactive Waste
- Div. of Research for Earthquake and Tsunami

Radiation Protection Department

- Radiation Protection Policy Planning Div. — Japan Safeguards Off. (JSGO)
- Radiation Monitoring Div. — Environmental Radioactivity Off.
- Div. of Nuclear Security
- Div. of Regulation for Radiation

Nuclear Regulation Department

- Nuclear Regulation Policy Planning Div. — Fire Management Off.
- Off. for Accident Measures of the Fukushima-Daiichi NPS

Nuclear Regulation Department (Licensing)

- Div. of Licensing for Nuclear Power Plants
- Div. of Licensing for Research Reactors, Use of Nuclear Material
- Div. of Licensing for Nuclear Fuel Facilities
- Div. of Licensing for Earthquake and Tsunami

Nuclear Regulation Department (Oversight)

- Oversight Planning and Coordination Div. — Risk Management Off.
- Div. of Oversight of Nuclear Power Plants
- Div. of Oversight of Nuclear Fuel Related Facilities and Research Reactors
- Div. of Specified Oversight

Regional Organizations

- NRA Regional Offices · Branch
- Regional Administrators
- Nuclear Vessel Monitoring Center
- Rokkasho Safeguards Center

Incorporated Administrative Agencies <Partial Juriadiction>

Japan Atomic Energy Agency (JAEA)

National Institutes for Quantum and Radiological Science and Technology (QST)

New Regulatory Requirements for Nuclear Power Plants

〈 Previous Regulatory Requirements 〉

〈 New Regulatory Requirements 〉

Design basis to prevent severe accidents
(Confirm that a single failure would not lead to core damage)

Consideration of natural phenomena
Fire Protection
Reliability of power supply
Function of other SSCs*
Seismic/tsunami resistance

Reinforcement of design criteria
Expansion of consideration for external events

Response to international aircraft crashes
Measures to suppress radioactive materials dispersion
Measures to prevent containment vessel failure
Measures to prevent core damage (Postulate multiple failures)
Consideration of internal flooding (newly introduced)
Consideration of natural phenomena in addition to earthquakes and tsunamis-volcanic eruptions, tornadoes and forest fires
Fire Protection (Use of flame retardant cable. other)
Reliability of power supply (Secure two independent lines. other)
Function of other SSCs (Enhance communication facilities. other)
Seismic/tsunami resistance (Setting of lake bank. other)

Newly introduced (measures against terrorism)

Newly introduced (measures against severe accidents)

Reinforced or newly introduced

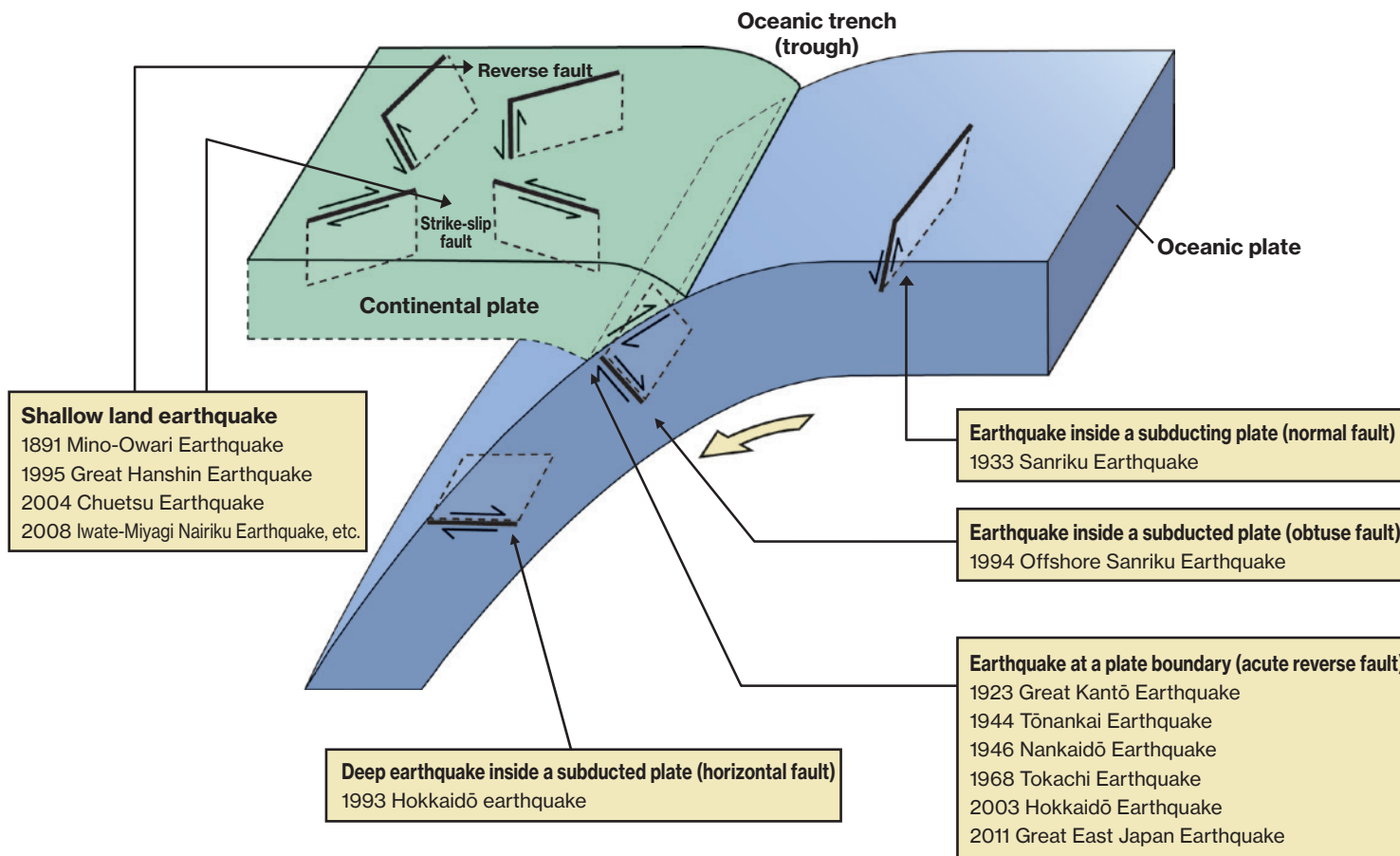
Reinforced

*SSC: Structure, Systems and Components

Our Knowledge About Earthquakes

◎Earthquake Mechanisms

There are four tectonic plates in the area around the Japanese archipelago and each plate moves slightly over the course of many years. When they do, a great deal of pressure is brought to bear both at plate boundaries and within the plate; when plates are displaced, it generates an earthquake.



◎Scale of Earthquakes

Magnitude	Magnitude (earthquake size) is a measure of the amount of energy released by the earthquake.
Gal	Gal is a unit of measure that expresses the strength of the shaking of an earthquake numerically in terms of acceleration (cm/sec). In general, the greater the Gal number, the greater the seismic intensity.
Shindo (seismic intensity)	Shindo is the Japanese measure of the strength of shaking of the earthquake at an observation point on a decimal scale from 0 to 7. There are some 4,200 observation points across Japan monitored by the Japan Meteorological Agency.

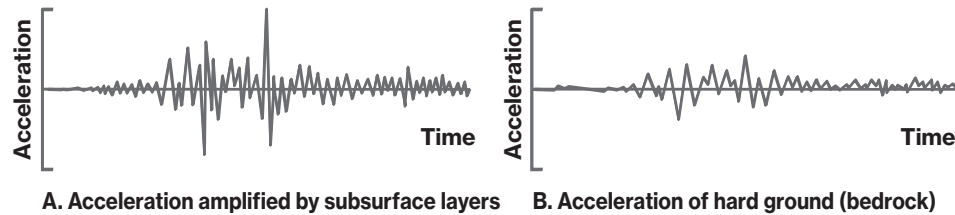
The 2011 Great East Japan Earthquake was a magnitude of 9.0 and the fault stretched some 450km long by 200km wide.

◎Active Faults

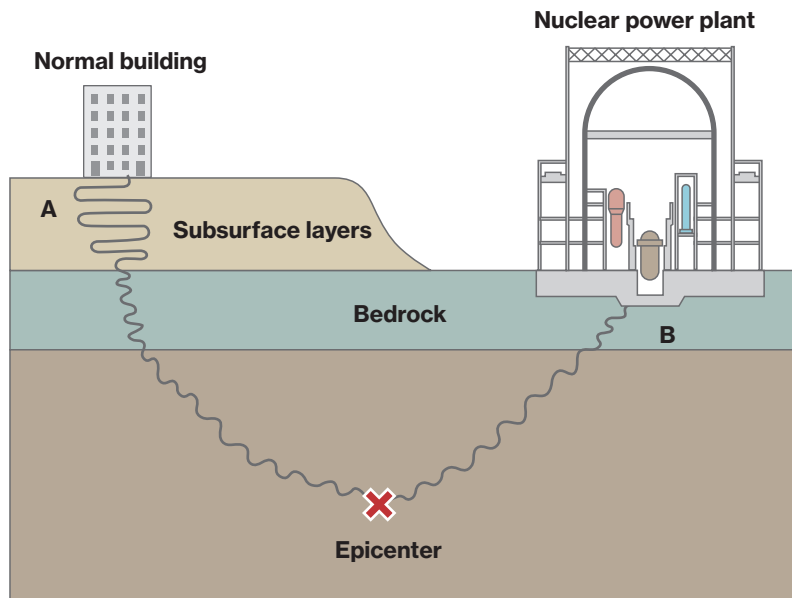
This refers to a fault that has been active repeatedly in recent geological history and may be active again in the future.

Differences in Vibrations between a Nuclear Power Plant and a Normal Building

How vibrations are transmitted from a nuclear power plant built on solid ground (bedrock) and a normal building

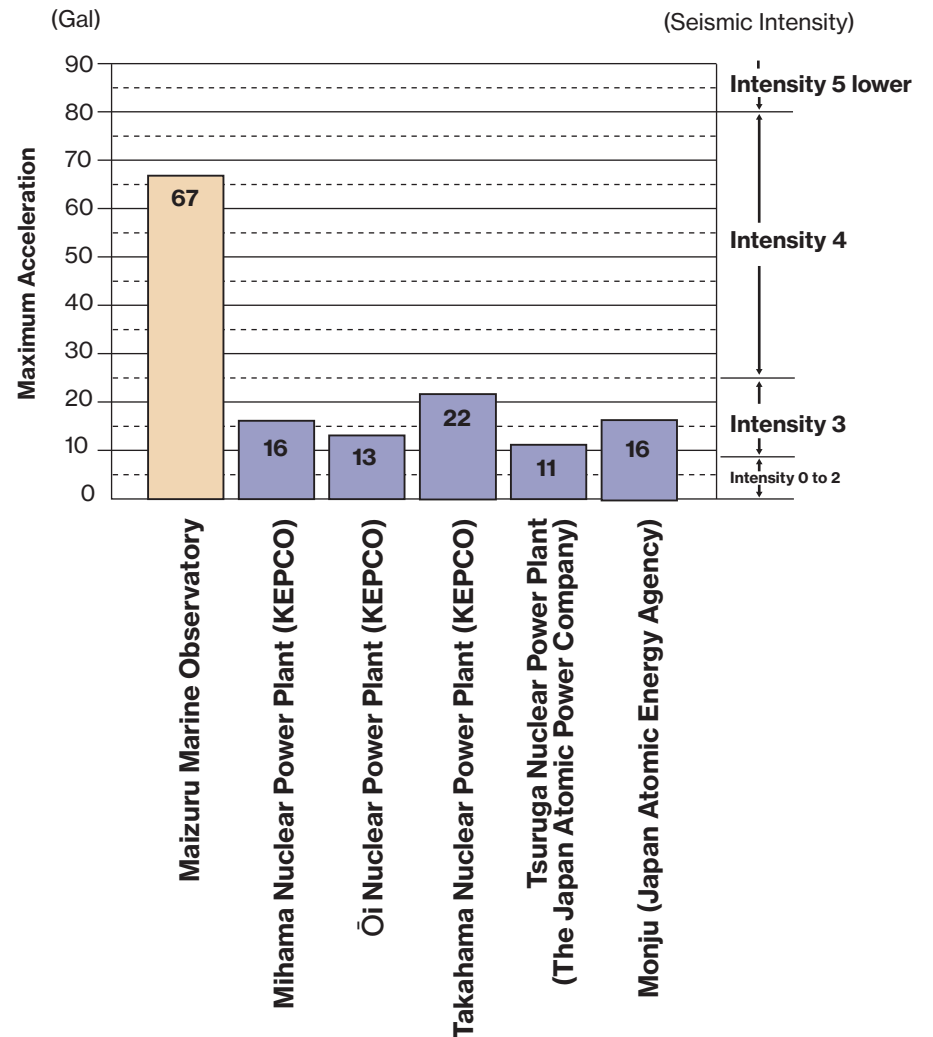


(Note) The seismic waveform is a schematic diagram.

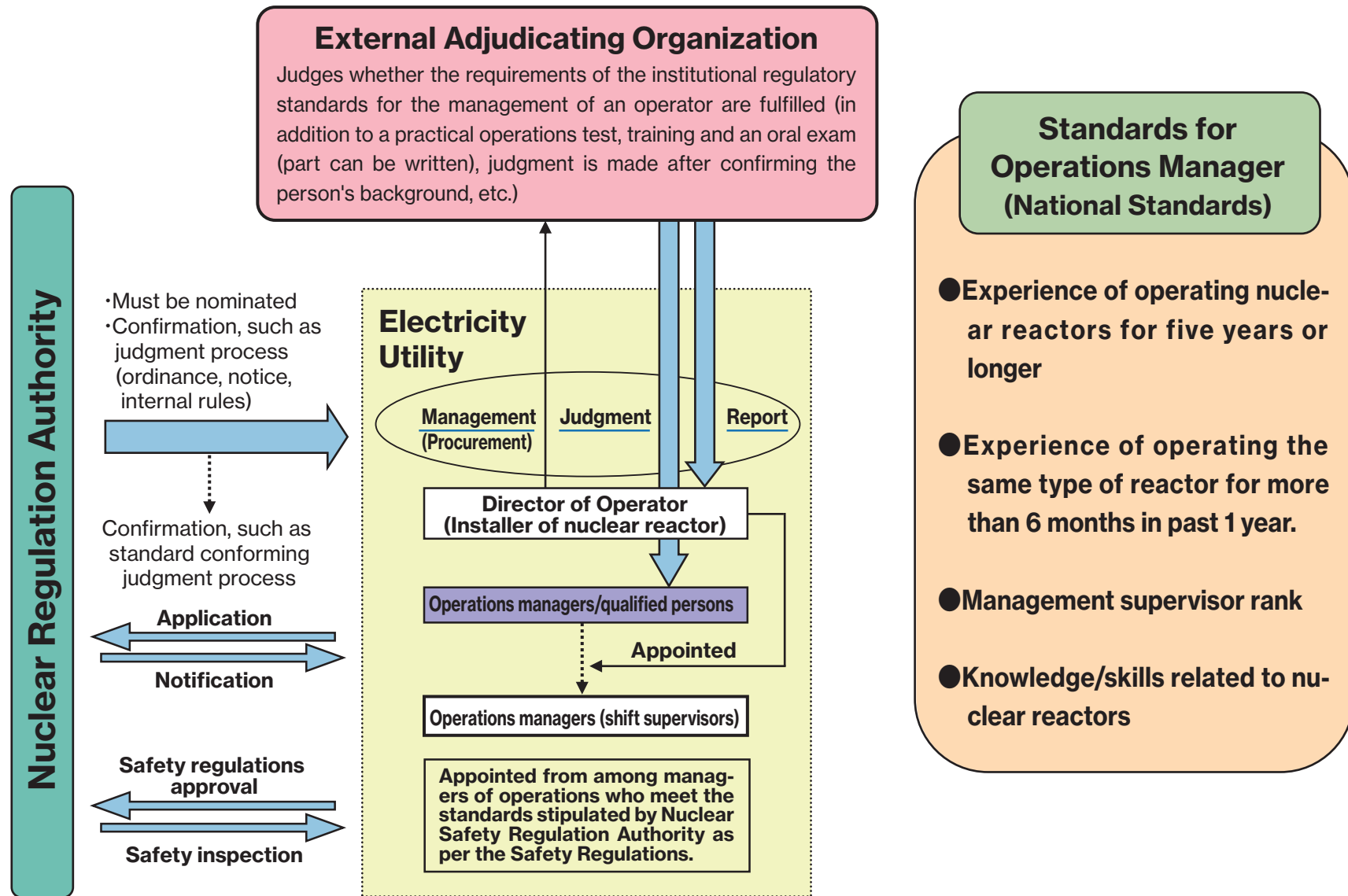


Vibration of hard ground (bedrock) is 1/3 to 1/2 that of subsurface layers.

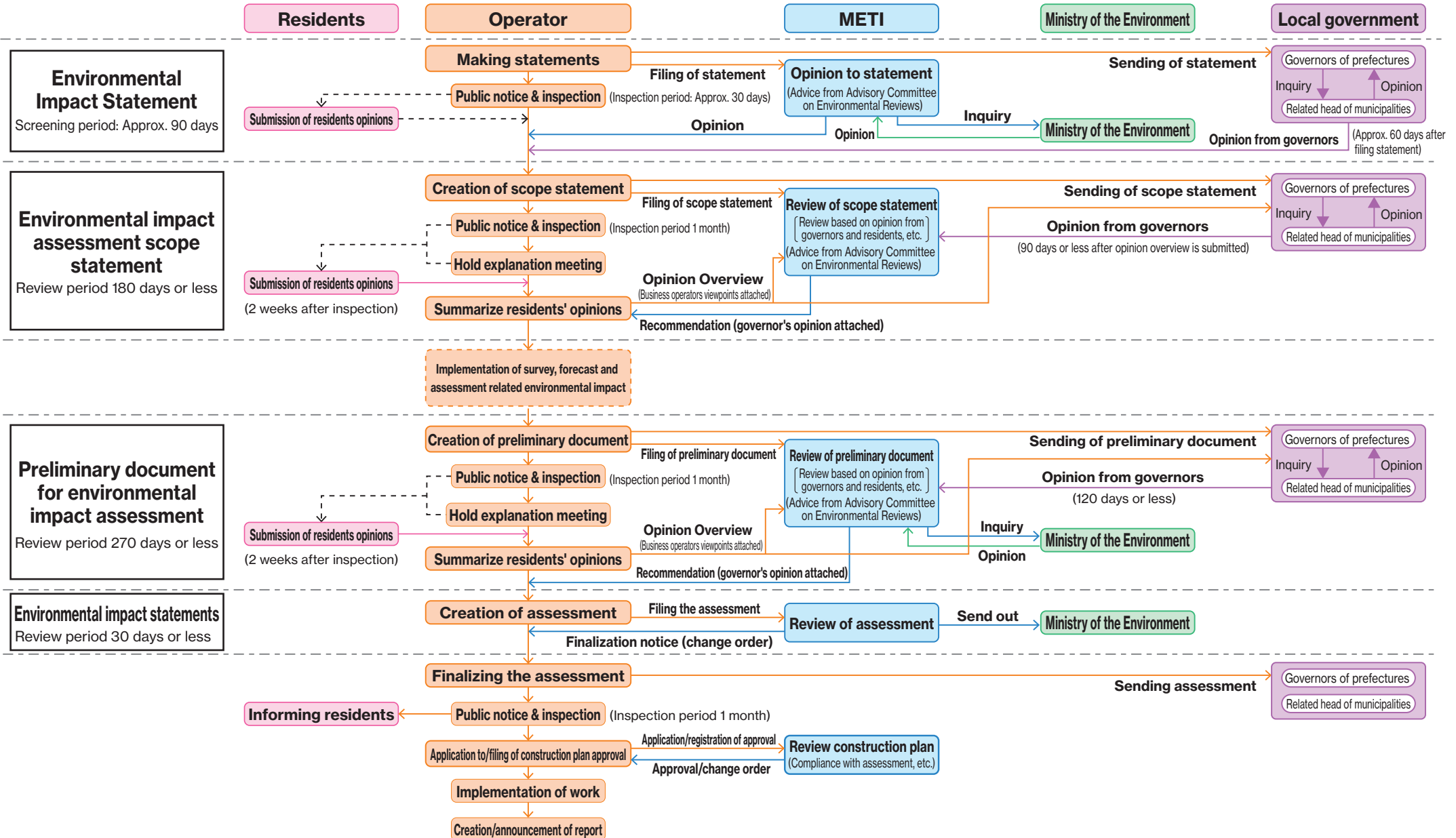
Maximum accelerations observed around Wakasa Bay during the 1995 Great Hanshin Earthquake



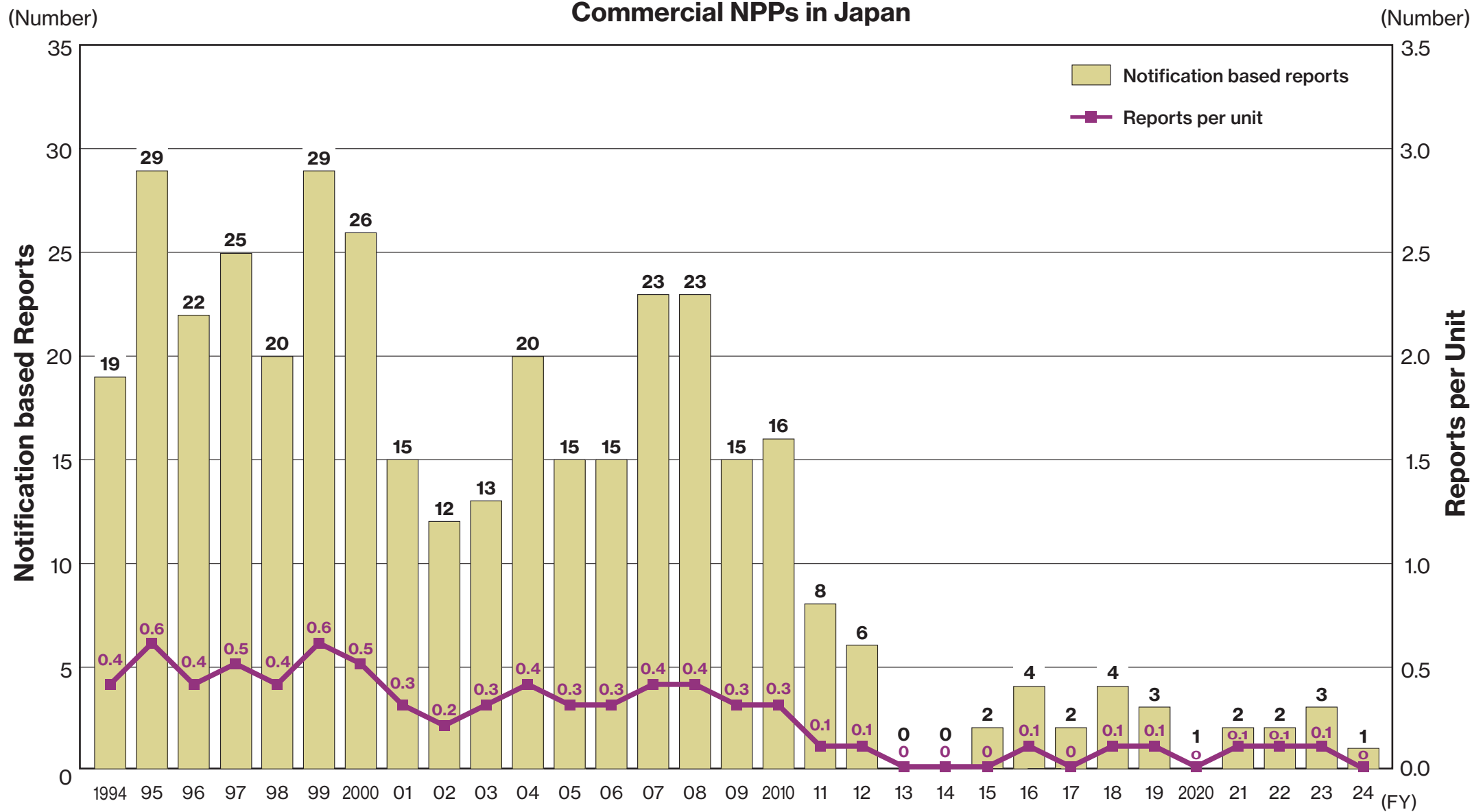
Appointment of Operations Manager



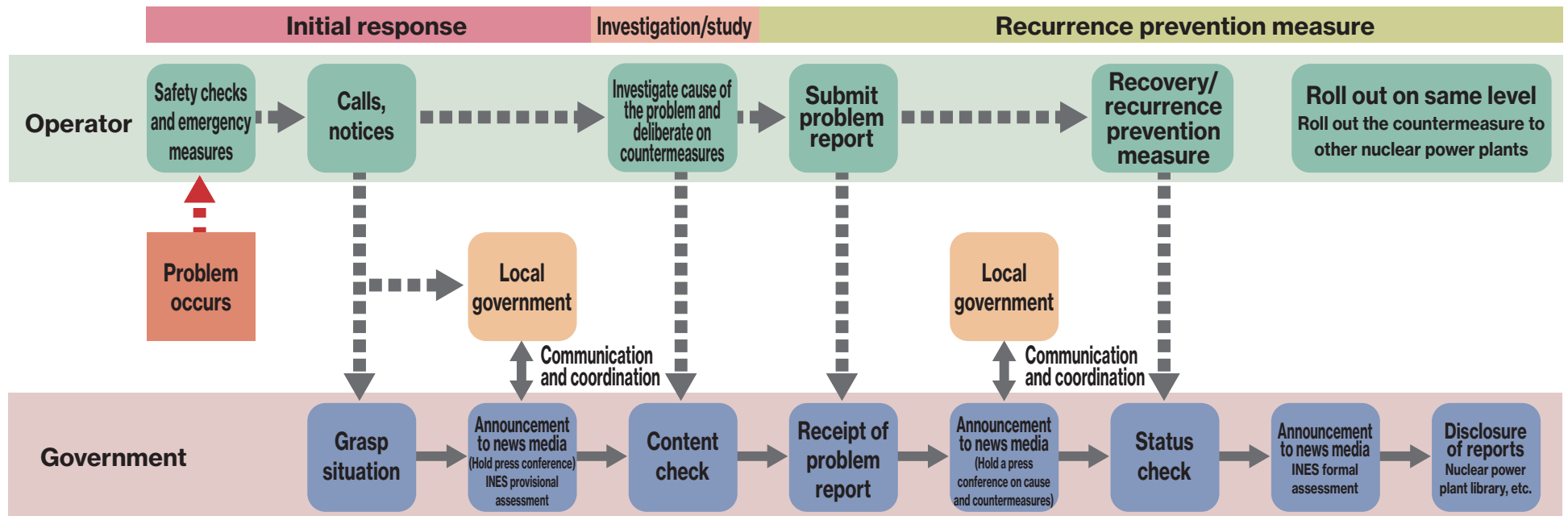
Environmental Assessment System Leading Up to Construction of Power Station



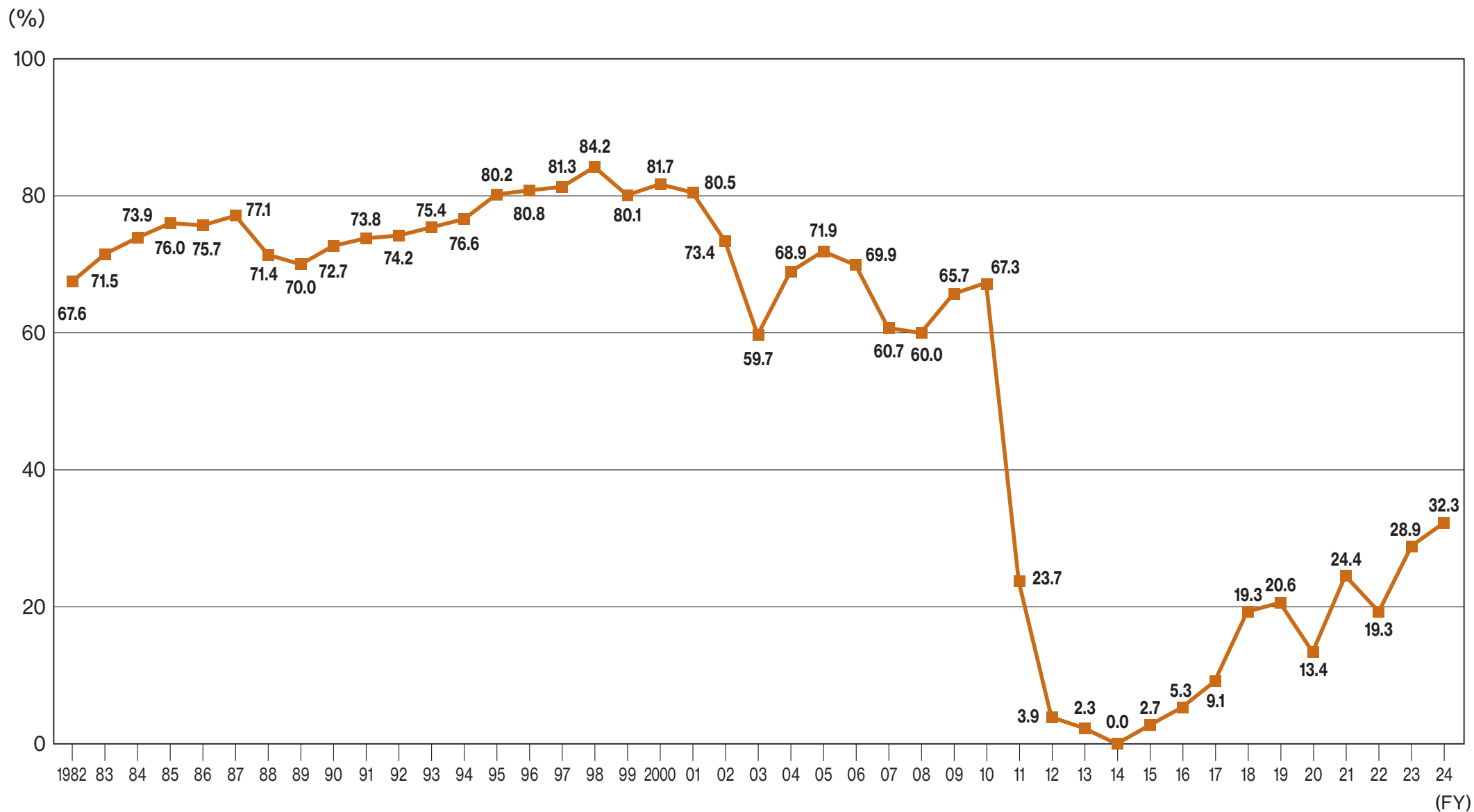
Historical Trends in Reported Incidents and Failures at NPPs in Japan



Troubleshooting

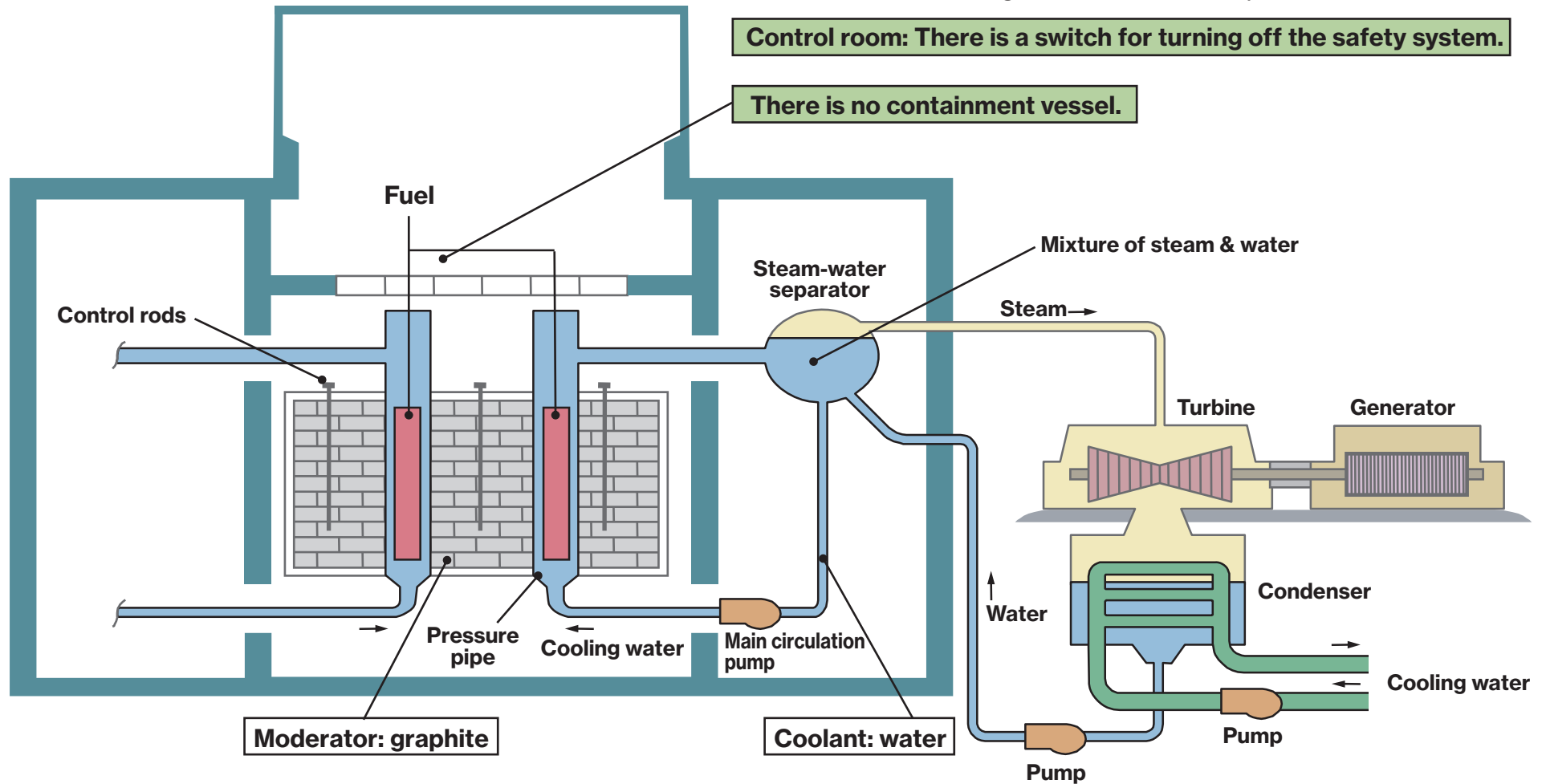


Equipment Utilization Rate of Nuclear Power Plant



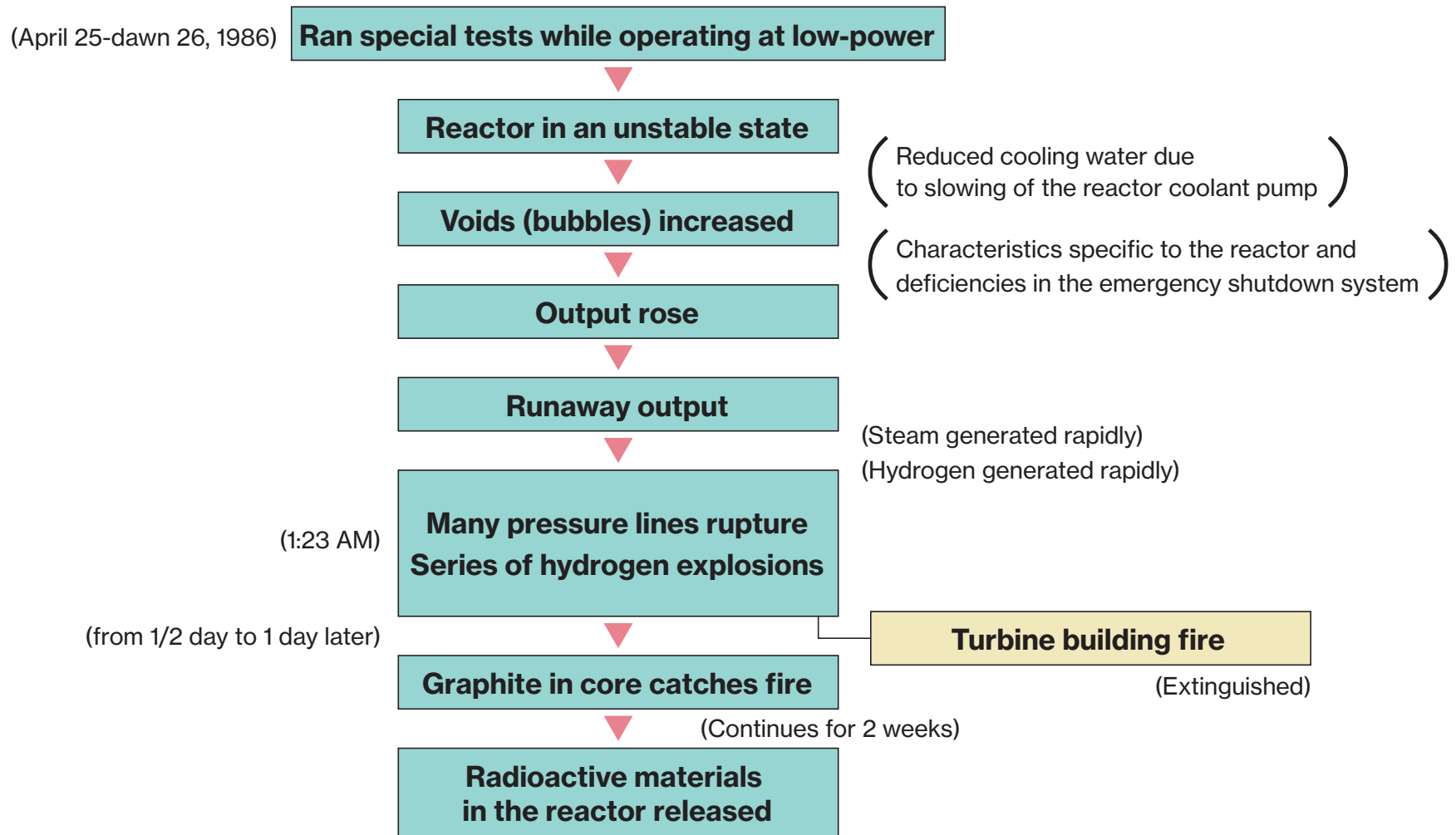
Structure of the Chernobyl Nuclear Power Plant

(Light Water Cooled Graphite-Moderated Reactor RBMK)



	Japanese Reactor	Chernobyl Reactor
Self-Limiting Function	Yes	May cease to work
Coolant	Water	Water
Neutron moderator	Water	Graphite
Safety Equipment	Interlock prevents dangerous operations	Easily defeated
Robust containment vessel covering the reactor core	Yes	No

Course of Events of the Chernobyl Nuclear Accident



Causes of the Accident at Chernobyl Nuclear Power Plant

Lack of Safety Culture

Design Defects

- No containment vessel
- Designed to easily turn off safety equipment
- Positive void coefficient; during low power operation, the more voids (froths) in cooling water, the more output, etc.

Operator Regulation Violation

- Withdrew control rods more than regulated
- Operated with Emergency Core Cooling System (ECCS) turned off
- Conducted a special test at lower power than planned

Continuous operation was prohibited due to instability at low power range (less than 20% of total output), etc.

Operational Mismanagement

- Managed by a non-reactor-specialist
- A special test was conducted without due processes or approval throughout the power plant
- Inadequate examinations on safety measures, etc.

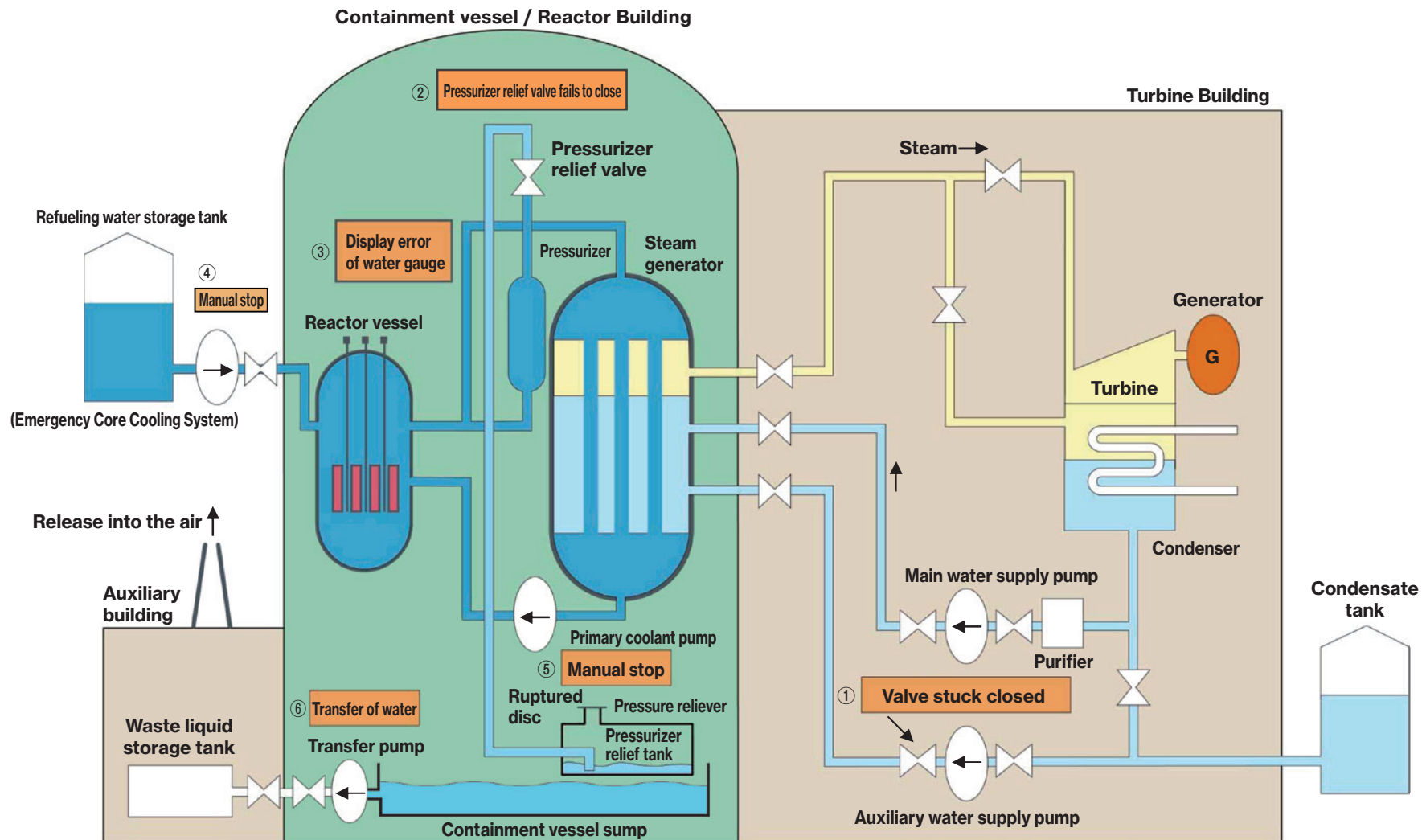
Overview of the Three Mile Island Nuclear Accident

○ Main Events in the accident

On March 28, 1979, the main feedwater pump stopped in reactor 2 of the Three Mile Island (TMI) nuclear power plant in Pennsylvania in the United States. Although the auxiliary feedwater pump started up automatically, the secondary cooling water failed to circulate due to a closed pump outlet valve; in addition, an operator misunderstood the Emergency Core Cooling System (ECCS) and manually stopped it. The result of equipment failure and operator error caused a partial meltdown of structures inside the reactor.

○ Impact on the environment

The dose of radiation received by the public in the area was a maximum of 1 mSv and an average of 0.01 mSv, which is an extremely low level in terms of impact to health.



Overview of Accident at Mihama Nuclear Power Plant, Unit 2

○ Overview of the accident

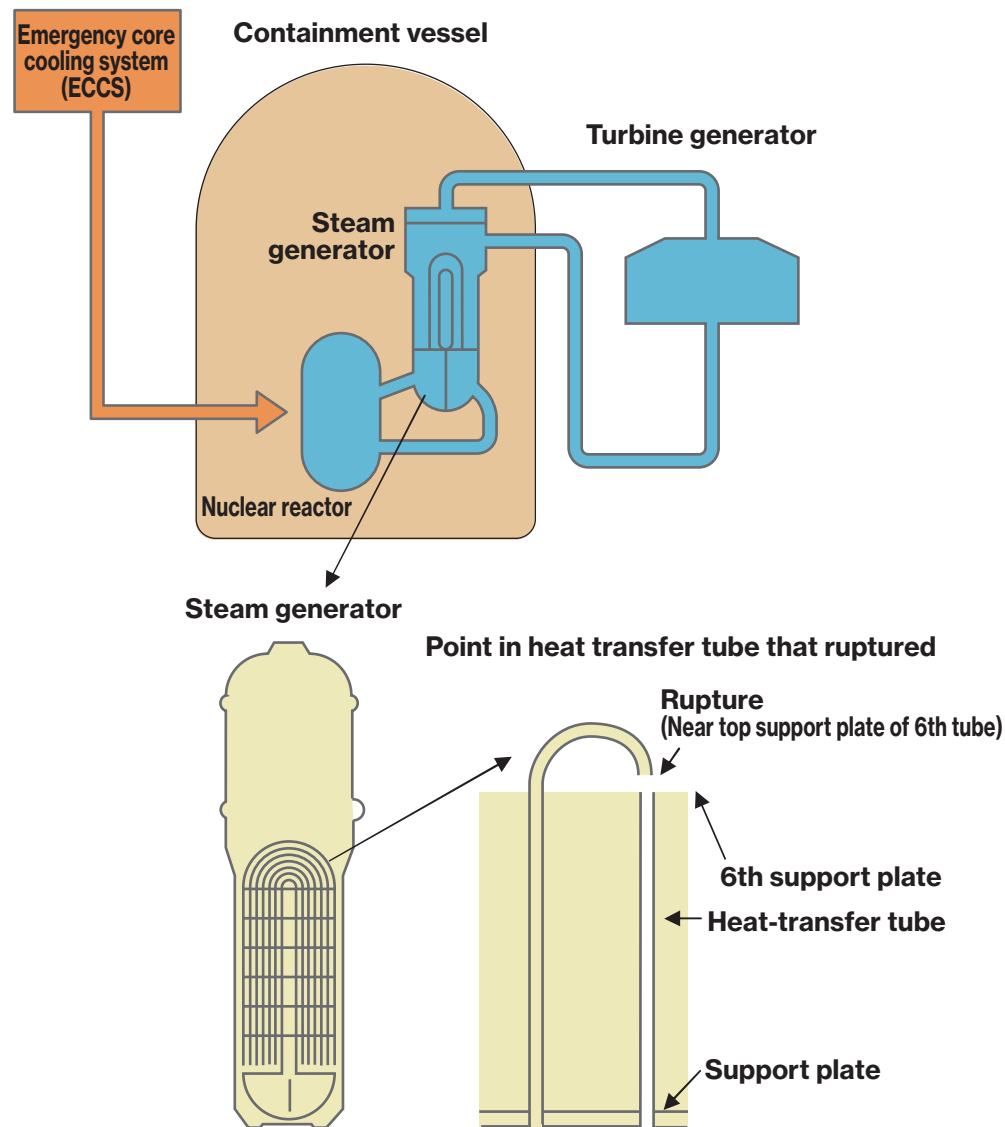
On February 9th, 1991, one heat-transfer tube on Unit 2 of Kansai Electric Power's Mihama Nuclear Power Plant ruptured, initiating automatic shutdown of the reactor and activating the Emergency Core Cooling System (ECCS).

The results of the ensuing investigation showed that a fixture designed to suppress vibration to the heat-transfer tube had not been inserted as far it was designed to be, resulting in abnormal vibrations of the tube.

As a result, it was found that this high cycle fatigue (force repeated over 100,000 times) led to the material not being able to withstand the force, and the pipe rupturing.

○ Impact on the environment

Although this was the first time in Japan that an emergency core cooling system (ECCS) had been activated due to spillage of primary coolant, the amount of radioactive materials released in the event was negligible and no impacts on the environment were observed.



Overview of Accident in Secondary Piping at Mihama Nuclear Power Plant, Unit 3

○ Overview of the accident

On August 9th, 2004, an accident occurred in Unit 3 of the Mihama Nuclear Power Plant owned by Kansai Electric Power Co., in which pipes in the secondary system ruptured.

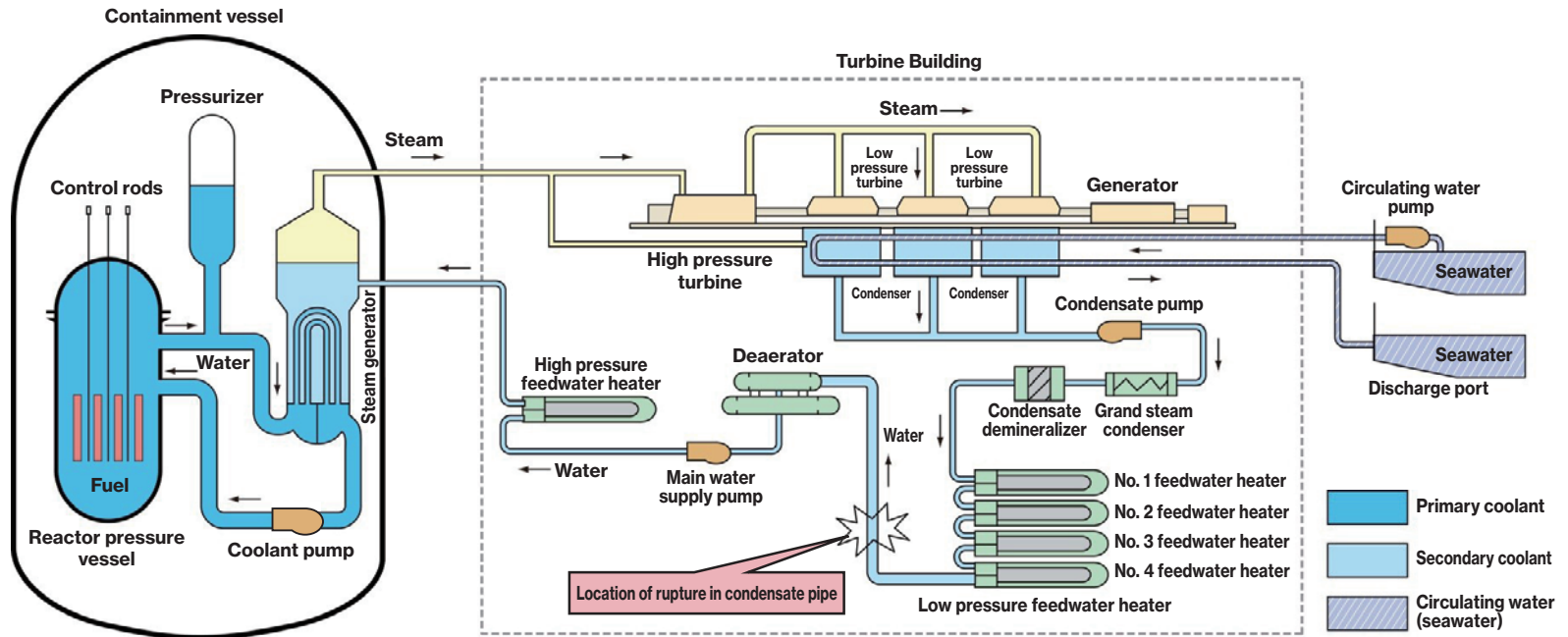
At the time of the accident, contracted workers were inside the building that housed the turbines of the Mihama 3 reactor preparing for the 21st periodic inspection that was scheduled to start from the 14th of August.

With the workers inside, a condensate pipe ruptured near the ceiling on the 2nd floor inside the building housing the turbine, causing hot water at 140°C and 9 atmospheres of pressure to blast out as steam.

Operators who were in the building for inspections immediately found victims who had passed out in front of the elevator on the 2nd floor of the turbine building.

Although the 11 victims of the contracted company were transported to a hospital, 5 died and the other 6 were seriously injured.

However, the accident in the secondary and main cooling systems did not affect the public or nearby workers with radioactive materials.

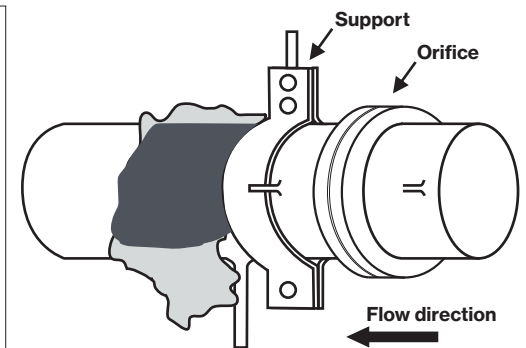
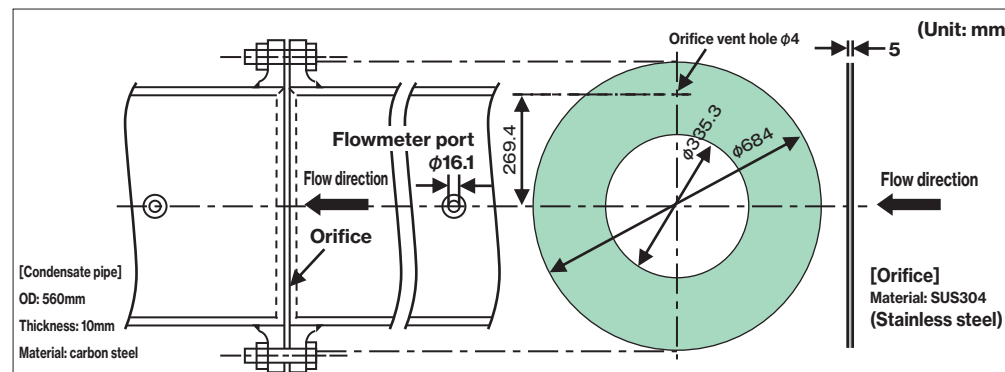


○ Cause of the accident

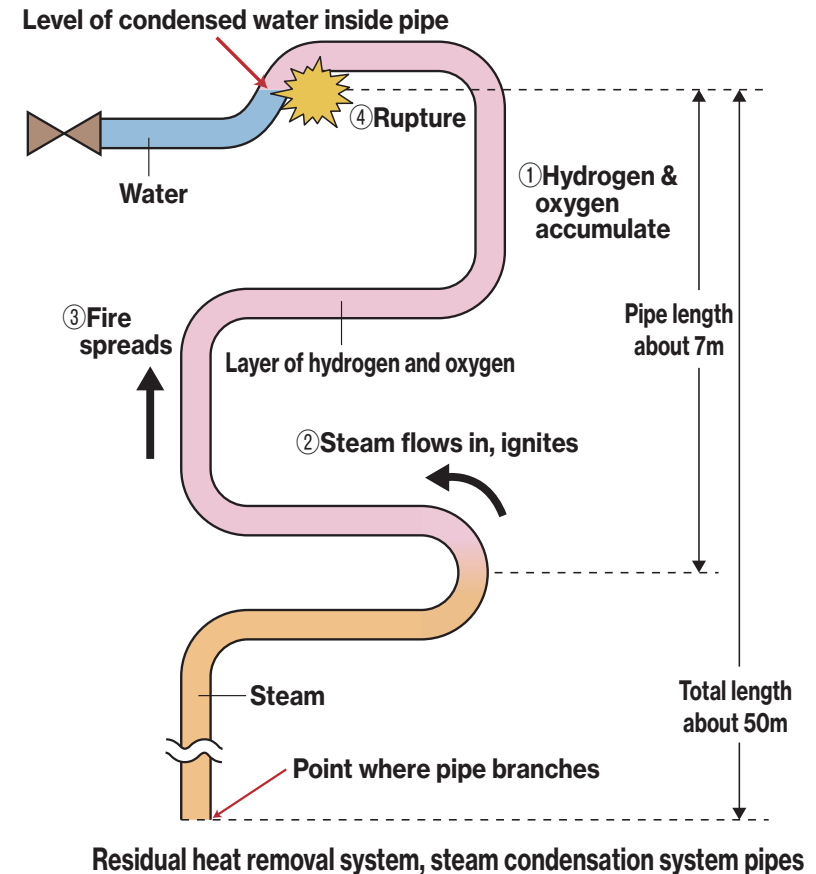
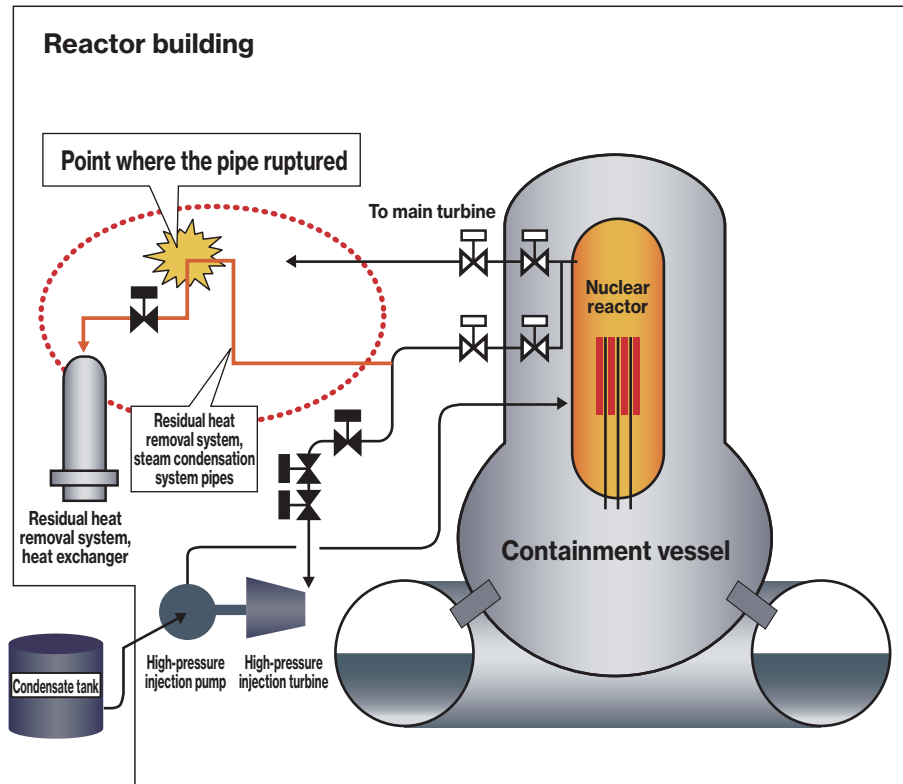
A large rupture was found downstream of an orifice (flowmeter) for measuring condensate pipe water flow.

The investigation found that turbulence was likely to occur at points downstream of the orifice and an internal inspection of the part that ruptured found that the so-called erosion-corrosion process had gradually reduced the thickness of the pipe, thus weakening it to the extent that it ruptured due to the load during operation at the time.

Management guidelines were established in 1990 for the wear of secondary piping in PWR, and from that time parts of pipes that were anticipated to be corroded had been measured according to plan. However, the part of the pipe that ruptured (A line) was from the very beginning supposed to be measured, but it had been missed and the thickness of the pipe had never been measured at the time of the accident.



Overview of Pipe Rupture in the Accident at Hamaoka Nuclear Power Plant, Unit 1



○ Overview of the accident

During a manual inspection at 5:02pm on November 7, 2001 of the high-pressure injections system of reactor 1 at the Chubu Electric Power Co., Inc., Hamaoka Nuclear Power Plant, a condensed steam pipe in the residual heat removal system ruptured.

○ Cause of the accident

- ① Steam condenses in the upper part of the pipe. A high concentration of hydrogen and oxygen accumulated at a point about 7m from the surface of the water.
- ② During the manual inspection of the high-pressure injection system, the change in pressure caused super-hot steam to flow into the layer of hydrogen and oxygen, igniting it. Precious metals may have acted as a catalyst.
- ③ Once ignited, the flame spread into the layer of hydrogen and oxygen (combustion state: deflagration → detonation)
- ④ The pressure inside the pipe rose precipitously, rupturing an elbow near the surface of the water (about 3,000 atmospheres of pressure). Other parts of the pipe were deformed.

Overview of the Sodium Leak Accident at the Prototype Fast Breeder Reactor

○ Overview of the accident

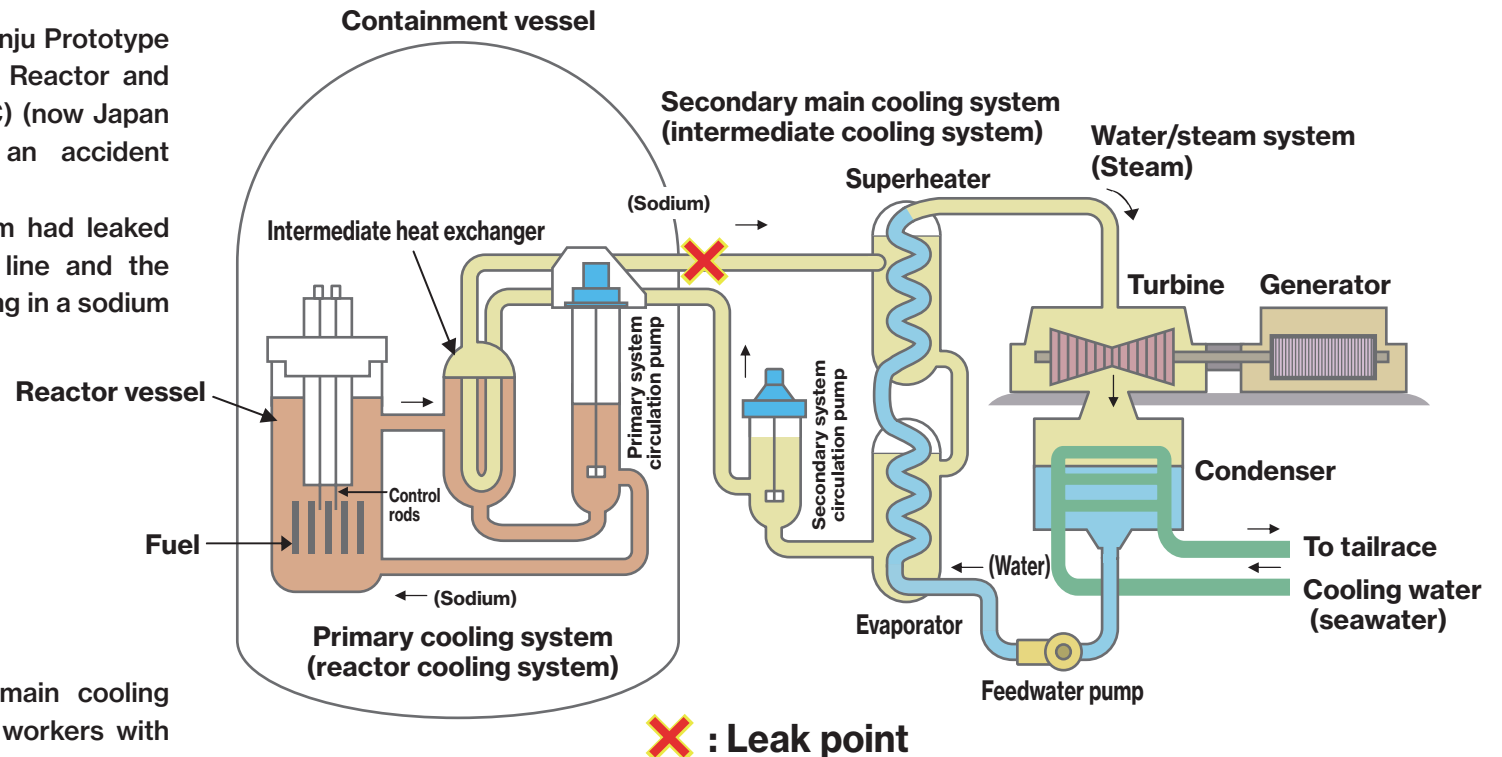
On December 8, 1995, while bringing the Monju Prototype Fast Breeder Reactor of the former Power Reactor and Nuclear Fuel Development Corporation (PNC) (now Japan Atomic Energy Agency) into operation, an accident occurred, resulting in a sodium leak.

The ensuing investigation found that sodium had leaked from a temperature gauge in the sodium line and the sodium reacted with oxygen in the air, resulting in a sodium fire.

○ Impact of the accident

However, the accident in the secondary main cooling system did not affect the public or nearby workers with radioactive materials. The nuclear reactor also shut down safely and the reactor core was unaffected.

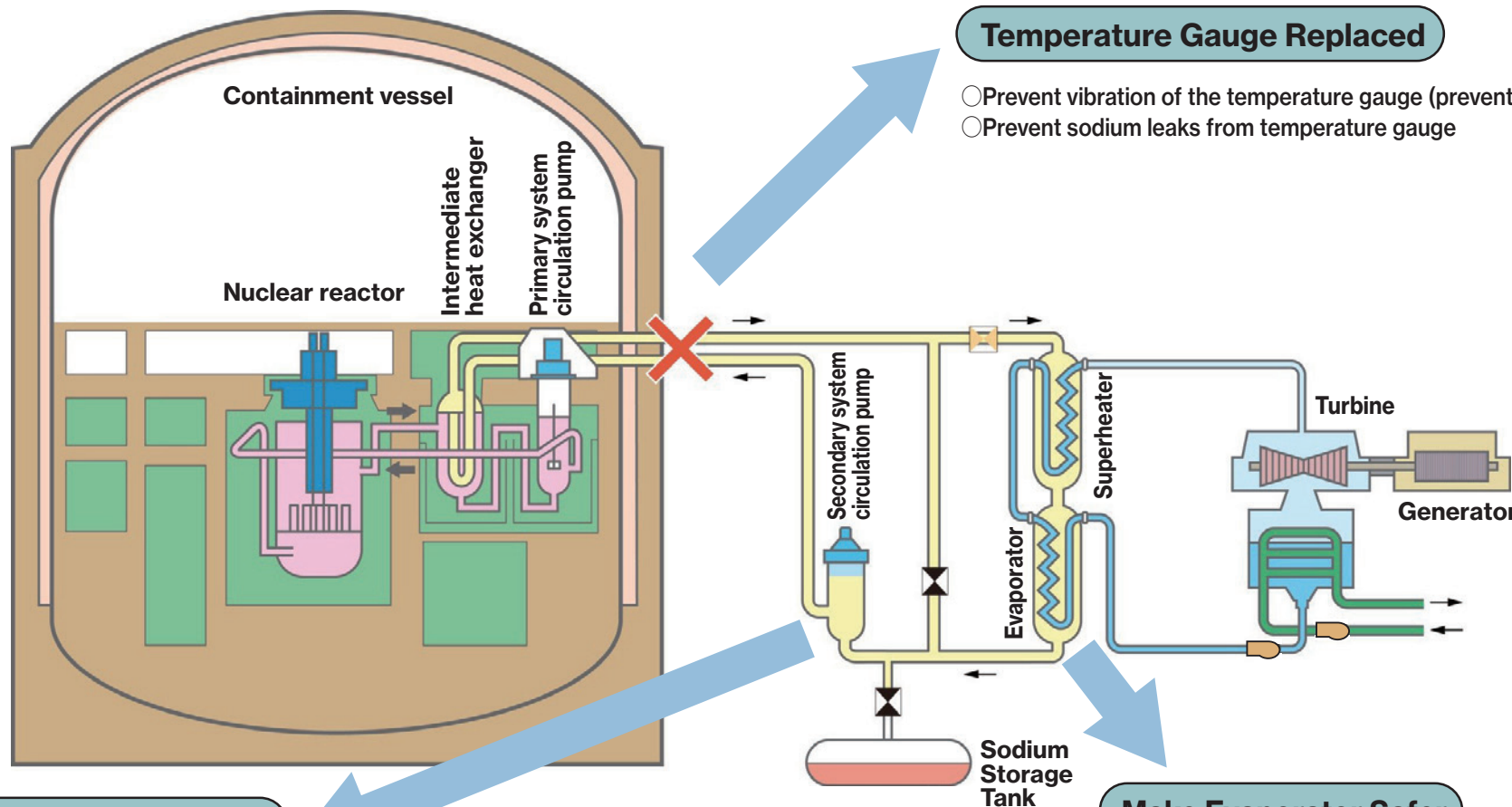
However, sodium did leak and the sodium fire did in fact broaden the impact. And because the operator, PNC at the time, clearly mishandled informing the public, it made many people, especially those living in the region, worry and mistrustful.



Overview of Modifications to the Monju Prototype Fast Breeder Reactor

Purposes of Modifications

1. Prevent any sodium leaks
2. If a leak occurs, detect it promptly and prevent spread of problems



Temperature Gauge Replaced

- Prevent vibration of the temperature gauge (prevent damage)
- Prevent sodium leaks from temperature gauge

Sodium Leak Countermeasures

- Promptly detect any sodium leaks
- If a leak is detected, immediately withdraw sodium in the lines to the tank (using larger lines and redundancy of motor-driven valves)
- If a sodium leak occurs, inject nitrogen gas into the chamber (extinguish by smothering)

Make Evaporator Safer

- Reliable detection of water leaks
- If a problem occurs, promptly discharge water/steam in heat transfer lines (Quickly stop reaction between sodium and water)

Overview of the Criticality Accident at the JCO Uranium Processing Plant

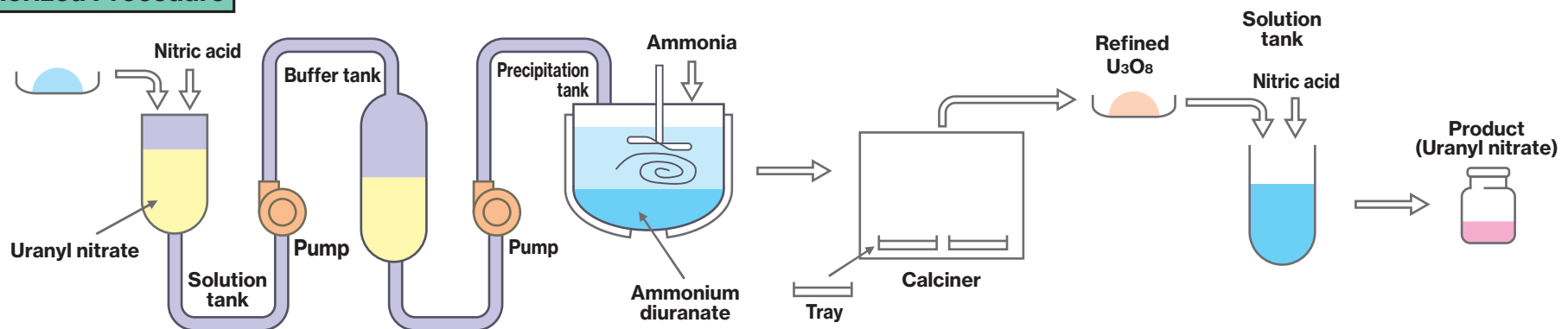
Overview of the accident

On September 30, 1999, while equalizing a solution of enriched uranium at the JCO uranium processing plant, workers poured a solution containing uranium into a settling tank not designed for that purpose beyond its critical mass, initiating a criticality accident. They were acting in accordance with an illegal company manual. The critical state continued for some 20 hours and resulted in the 2 workers dying.

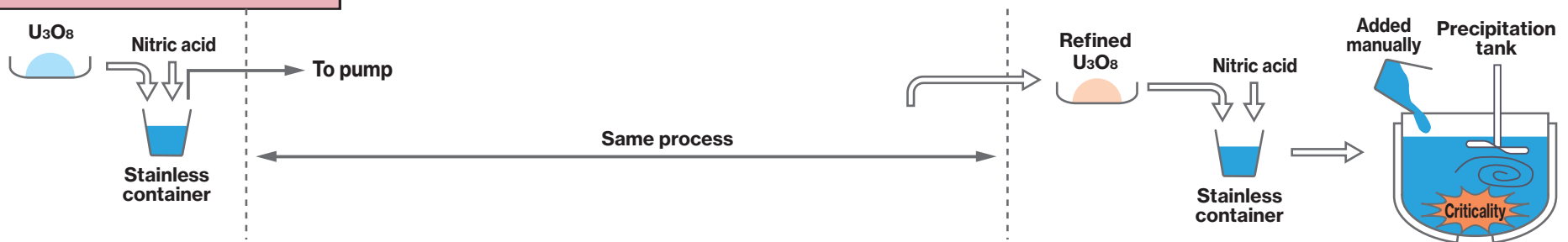
Impact on residents

In addition to the radiation emitted to the environs during the criticality period, a small amount of radioactive gas was also released into the air and some 319 people were estimated to have received a dose of radiation exceeding 1 mSV, the annual effective dose limit for the general public; those exposed include workers, disaster responders and the residents of the surrounding area (130 residents).

Authorized Procedure



Procedure Used in the Accident



International Nuclear Event Scale (INES)

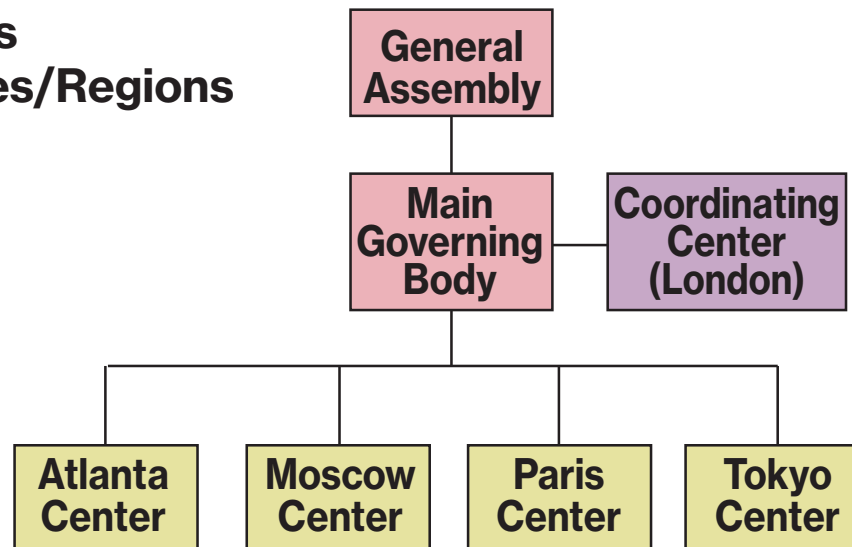
	Level	Standards			Reference cases <small>(includes material that has not been officially assessed via INES)</small>
		Standard 1: People & Environment	Standard 2: Radiological Barrier & Control	Standard 3: Defense in Depth	
Accident	7 (Major Accident)	<ul style="list-style-type: none"> Major release of radioactive material with widespread health and environmental effects. 			<ul style="list-style-type: none"> Chernobyl nuclear accident (1986) in former Soviet Union Tentative Assessment Fukushima Daiichi nuclear accident resulting from the Tohoku earthquake (2011) Three Mile Island nuclear accident, U.S. (1979) JCO criticality accident (1999)
	6 (Serious Accident)	<ul style="list-style-type: none"> Significant release of radioactive material 			
	5 (Accident with Wider Consequences)	<ul style="list-style-type: none"> Limited emission of radioactive material Several deaths from radiation 	<ul style="list-style-type: none"> Severe damage to reactor core Release of large quantities of radioactive material within an installation with a high probability of significant public exposure 		
	4 (Accident with Local Consequences)	<ul style="list-style-type: none"> Minor release of radioactive material At least one death from radiation 	<ul style="list-style-type: none"> Fuel melt or damage to fuel resulting in more than 0.1% release of core inventory Release of significant quantities of radioactive material within an installation with a high probability of significant public exposure 		
Incident	3 (Serious Incident)	<ul style="list-style-type: none"> Exposure in excess of ten times the statutory annual limit for workers Non-lethal deterministic health effect from radiation 	<ul style="list-style-type: none"> Exposure rates of more than 1 Sv/h* in an operating area. Severe contamination in an area not expected by design, with a low probability of significant public exposure 	<ul style="list-style-type: none"> Near-accident at a nuclear power plant with no safety provisions remaining Lost or stolen highly radioactive sealed source 	
	2 (Incident)	<ul style="list-style-type: none"> Exposure of a member of the public in excess of 10 mSv Exposure of a worker in excess of the statutory annual limits 	<ul style="list-style-type: none"> Radiation levels in an operating area of more than 50 mSv/h Significant contamination within the facility into an area not expected by design 	<ul style="list-style-type: none"> Significant failures in safety provisions but with no actual consequences 	<ul style="list-style-type: none"> Mihama Power Plant, Unit 2 Steam generator heat-transfer tube rupture accident (1991) Radiation exposure accident of workers in the Plutonium Fuel Research Facility (PFRF) of the Oarai Research & Development Center (2017)
	1 (Anomaly)			<ul style="list-style-type: none"> Overexposure of a member of the public in excess of statutory annual limits Low activity radioactive source lost or stolen 	<ul style="list-style-type: none"> Monju sodium leak accident (1995) Primary coolant leak at the Tsuruga Power Station Unit 2 (1999) Hamaoka Nuclear Power Plant, Unit 1 residual heat removal system rupture accident (2001) Mihama Nuclear Power Plant, Unit 3 secondary system pipe rupture accident (2004)
Below scale	0 (Deviation)	No safety significance			<ul style="list-style-type: none"> 0+ Event with safety significance 0- Event with no safety significance
Not Subject to Evaluation		Event unrelated to Safety			

*Sievert (Sv): Unit representing the effect of radiation on the body. (1 mSv= 1/1,000 Sv)

World Association of Nuclear Operators (WANO)

WANO is a private organization comprised of members who are companies in the nuclear power industry. WANO aims to maximize the safety and reliability of nuclear power plants worldwide by working together to assess, benchmark and improve performance through mutual support, exchange of information and emulation of best practice (established May 1989).

Participants 32 Countries/Regions



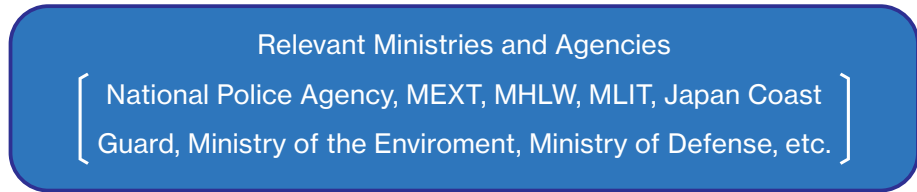
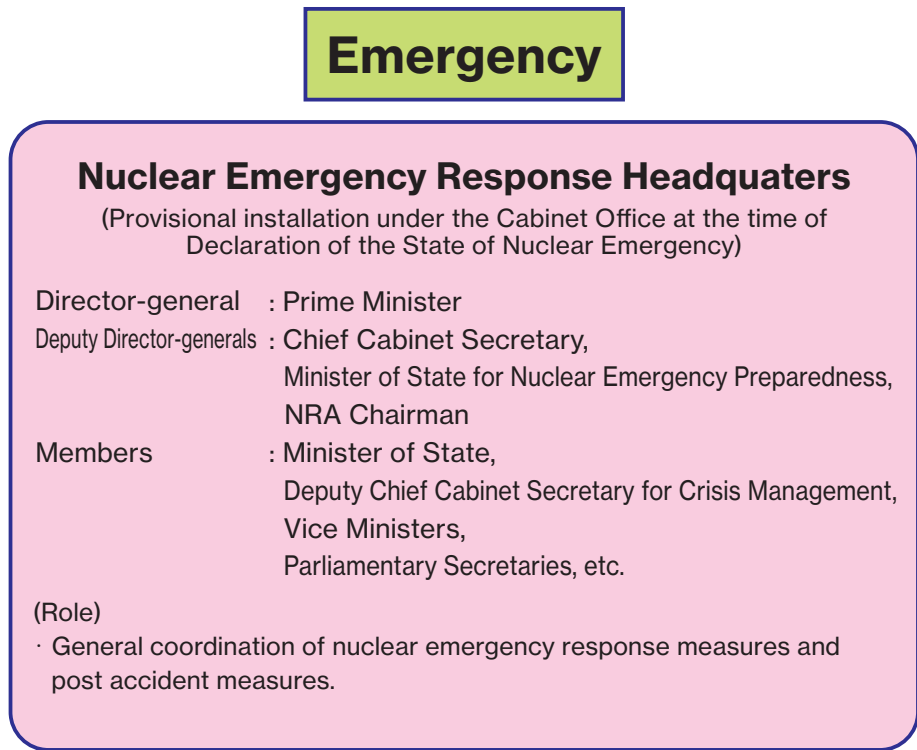
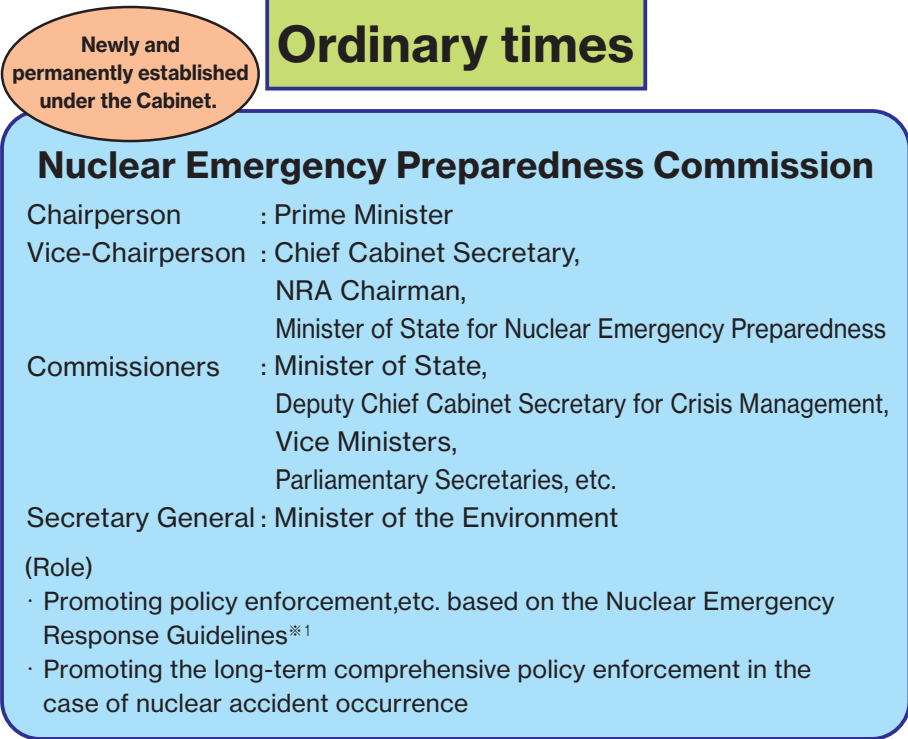
WANO Programs

- Exchange of information on operating experience
- Peer views (site evaluations)
- Holding workshops and seminars
- Technical support and exchange
(Mission of best practices, operator exchanges, operation benchmarks and technical support)

- Federation of Nuclear Power Companies of Japan
9 Electricity Utilities, The Japan Atomic Power Company, Japan Nuclear Safety Institute, Japan Atomic Energy Agency, J-Power EPDC
- Korea Hydro & Nuclear Power Co., Ltd.
- Nuclear Power Corporation of India Limited
- Pakistan Atomic Energy Commission
- Taiwan Power Company
- China National Nuclear Corporation

Enhancement of the Nuclear Emergency Preparedness System

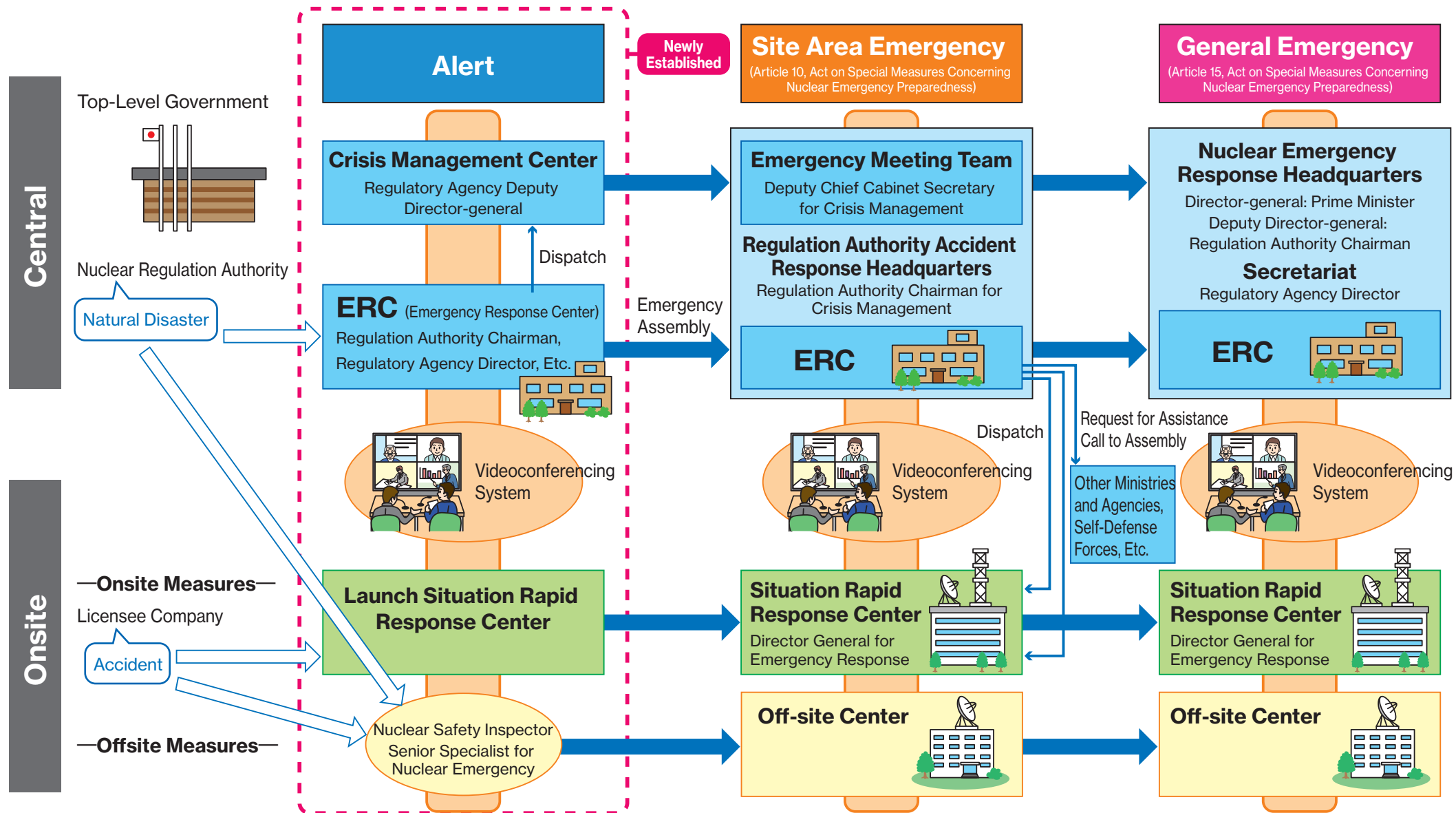
As a precaution against emergencies, a new Nuclear Emergency Preparedness Commission (NEPC) will be permanently established under the Cabinet to promote nuclear emergency preparedness measures throughout the government during normal times.



※ These are guidelines prepared by the Nuclear Regulation Authority for nuclear operators and local governments, etc. to ensure smooth implementation of nuclear emergency preparedness measures, emergency response measures, and measures for restoration from a nuclear emergency.

Clarification of Nuclear Emergency Categories (3 Stages)

Operational Chart – From Alert to General Emergency



Expansion of Nuclear Emergency Response Action Zone

Approx. 5 km Radius

PAZ

(Precautionary Action Zone)

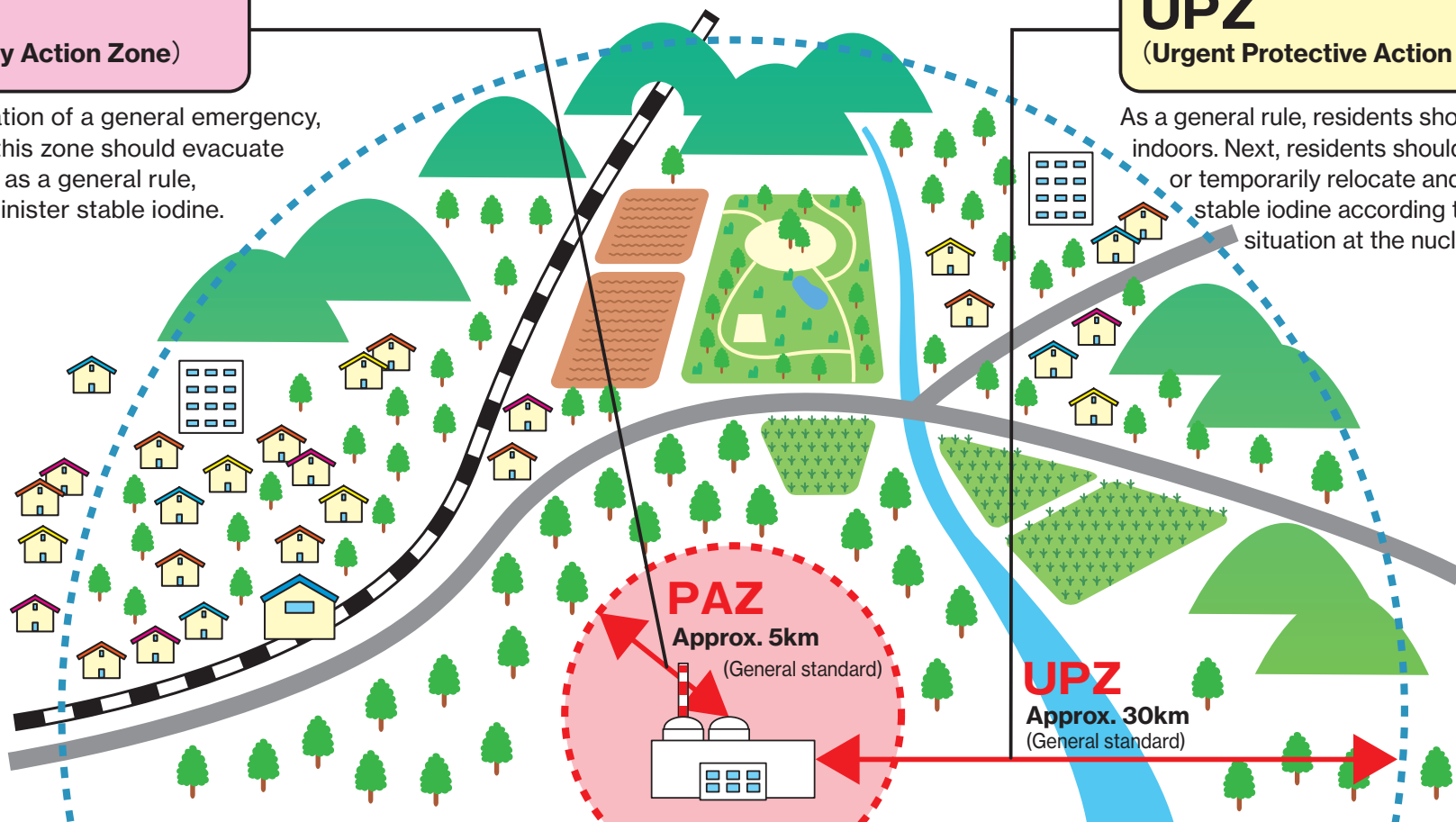
Upon the declaration of a general emergency, residents within this zone should evacuate immediately and, as a general rule, should each administer stable iodine.

Approx. 30 km Radius

UPZ

(Urgent Protective Action Planning Zone)

As a general rule, residents should first take shelter indoors. Next, residents should prepare to evacuate or temporarily relocate and also to administer stable iodine according to the developing situation at the nuclear power plant.



Sea

Radiation Protection for Residents

Extent of Emergency	PAZ (-5 km)	UPZ (5-30 km)	30- km
According to the situation at the facility, the nuclear power plant operator reports the emergency category to both the national government and local authorities.	<ul style="list-style-type: none"> Local authorities will prepare and implement necessary evacuations in response to instructions or orders from the national government. Either the national government or local authorities may issue instructions to residents to prepare and administer stable iodine. 		
Alert (EAL1*) (Ex.) Occurrence of large tsunamis, earthquakes with seismic intensity of 6 or higher, etc. Newly Established	<ul style="list-style-type: none"> Preparations for evacuation of persons requiring support. (those who are ill or injured, the elderly, physically challenged persons, infants, expectant and nursing mothers, etc.) 		<ul style="list-style-type: none"> Assistance with preparations for the evacuation of persons requiring support.
Site Area Emergency (EAL2*) (Ex.) Station Blackout over 30 minutes beyond, etc.	<ul style="list-style-type: none"> Evacuation of persons requiring support. Preparations for general evacuation. Preparations for administration of stable iodine. 	<ul style="list-style-type: none"> Preparations for indoor sheltering. <div style="border: 1px solid green; padding: 5px; background-color: #e0f2f1;"> Start of emergency monitoring by national government, local authorities and nuclear power plant operator. </div>	<ul style="list-style-type: none"> Reception of persons requiring support. <div style="border: 1px solid green; padding: 5px; background-color: #e0f2f1;"> Start of emergency monitoring by national government and local authorities. </div>
General Emergency (EAL3*) (Ex.) Station Blackout over 1 hour, etc. <div style="border: 1px solid yellow; padding: 5px; background-color: #fff9c4; display: inline-block;"> No Emission of Radioactive Materials </div>	<ul style="list-style-type: none"> Administration of stable iodine. <div style="border: 1px solid pink; padding: 5px; background-color: #ffe0b2; display: inline-block;"> Evacuation of residents to outside the PAZ following the instructions of the national government. </div>	<ul style="list-style-type: none"> Indoor sheltering. Preparations for administration of stable iodine. Preparations for evacuation, etc. 	<ul style="list-style-type: none"> Reception of evacuees. Assistance with evacuation, etc. Preparations for administration of stable iodine.
<div style="border: 1px solid blue; border-radius: 50%; padding: 10px; text-align: center; width: fit-content; margin: 0 auto;"> Emission of Radioactive Materials Outside of the Facility </div>		<div style="border: 1px solid green; padding: 5px; background-color: #e0f2f1; margin-bottom: 10px;"> Based on the results of emergency monitoring, the national government will implement necessary protective measures, such as evacuations, on the basis of air dose rates or other appropriate standards. </div> <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <div style="border: 1px solid blue; padding: 5px; margin-bottom: 10px;"> OIL* 1 <small>Air dose rate of 500 microsieverts per hour.</small> </div> <div style="border: 1px solid blue; padding: 5px; margin-bottom: 10px;"> OIL 2 <small>Air dose rate of 20 microsieverts per hour.</small> </div> <div style="border: 1px solid blue; padding: 5px;"> OIL 6, etc. <small>Radioactive iodine in drinking water. 300 becquerels/kg, etc.</small> </div> </div> <div style="width: 50%; text-align: right;"> <div style="border: 1px solid pink; padding: 5px; margin-bottom: 10px;"> Evacuation </div> <div style="border: 1px solid pink; padding: 5px; margin-bottom: 10px;"> Temporary Relocation </div> <div style="border: 1px solid pink; padding: 5px; margin-bottom: 10px;"> Restrictions on the intake of local produce, etc. </div> <div style="border: 1px solid pink; padding: 5px;"> Screening of food and drink, restrictions on intake. </div> </div> </div> <div style="margin-top: 20px; text-align: right;"> <div style="border: 1px solid pink; padding: 5px; margin-bottom: 10px;"> Contamination Examination </div> <div style="border: 1px solid blue; padding: 5px; margin-bottom: 10px;"> OIL 4 <small>Body surface beta radiation exposure of 40,000 cpm. (Dropping to 13,000 cpm after 1 month.)</small> </div> <div style="border: 1px solid pink; padding: 5px;"> Body Surface Decontamination </div> </div>	

※OIL: Standard for determining the necessity and extent of measures to be implemented for the protection of residents when radioactive materials have been emitted, based on the results of monitoring, etc.

Operational Intervention Level (OIL) and Protective Measures

	Type of Criteria	Overview of Criteria	Default Value *1			Overview of Protective Action
Urgent protective action	OIL1	Criteria whereby residents are told within a few hours to evacuate or stay indoors to prevent effects due to radiation from the ground, inhalation of airborne radioactive material or inadvertent ingestion.	500 μ Sv/h (radiation dose rate measured at 1m above the ground)			Specify an area and conduct evacuation within a few hours. (Including persons with limited mobility to temporarily stay indoors)
	OIL4	Decontamination criteria to take precautions to prevent external exposure from inadvertent ingestion and skin contamination.	Beta rays: 40,000 cpm (count rate from detector a few cm from the skin)			Based on the criteria of evacuation or temporary relocation, carry out inspection of evacuees at shelters, and quickly carry out simple decontamination if the criteria are exceeded.
Beta rays: 13,000 cpm [Value after 1 month] (count rate from detector a few cm from the skin)						
Early protective action	OIL2	Criteria to restrict consumption of local products*2 and temporarily transfer residents within approximately 1 week to prevent effects due to radiation from the ground, inhalation of airborne radioactive material or inadvertent ingestion.	20 μ SV/h (radiation dose rate measured at 1m above the ground)			Specify the area within approximately 1 day, restrict the consumption of local products, and carry out temporary transfer within approximately 1 week.
Restrict food and drink intake	Screening standards for food and beverages	As criteria to determine restriction of food and drink consumption through OIL6, criteria used when specifying the area to carry out measurement of radionuclide concentrations in food and drink.	0.5 μ SV/h (radiation dose rate measured at 1m above the ground)			Specify the area in which to measure radionuclide concentrations in food and drink within a few days.
	OIL6	Criteria used for restricting consumption of food and drink to avoid effects due to radiation from ingestion.	Nuclide	Drinking water Milk and dairy products	Vegetables, cereals, meat, eggs, fish, other	Measure and analyze radionuclide concentrations in food and drink within approximately one week, and swiftly implement restrictions on consumption of items that exceed the criteria.
			Radioactive iodine	300Bq/kg	2,000Bq/kg*3	
			Radioactive cesium	200Bq/kg	500Bq/kg	
			Alpha nuclides of plutonium and transuranium elements	1Bq/kg	10Bq/kg	
Uranium	20Bq/kg	100Bq/kg				

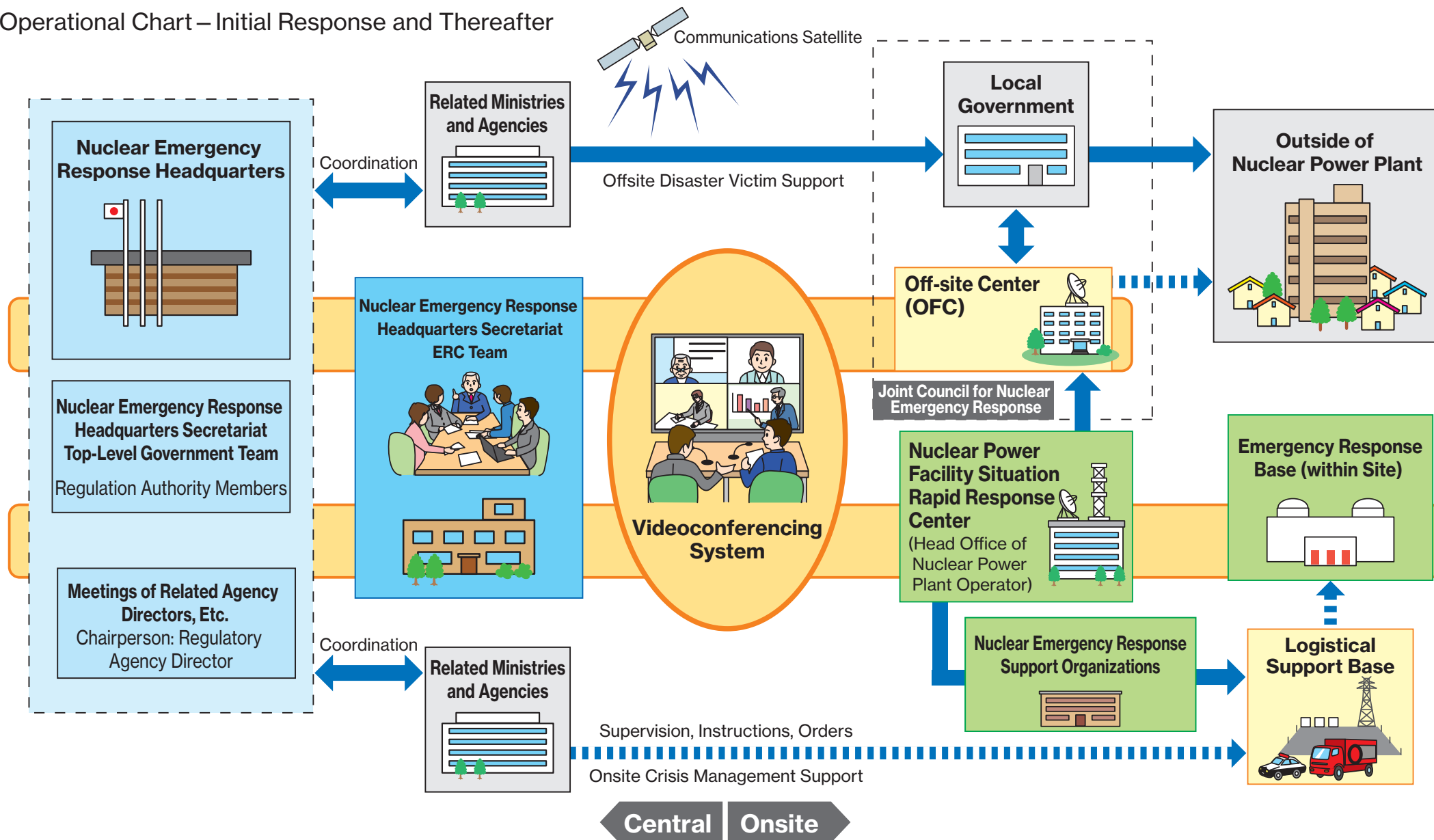
*1: The "default value" is the OIL value used at the start of an emergency situation, and when the radionuclide composition deposited on the ground becomes clear, the default OIL value is revised if required.

*2: "Local products" are food products that were produced outdoors in areas directly contaminated by radioactive materials that are consumed within a few weeks (for example vegetables or milk from cows that ate grass in the area).

*3: Vegetables are included apart from root vegetables and types of potato.

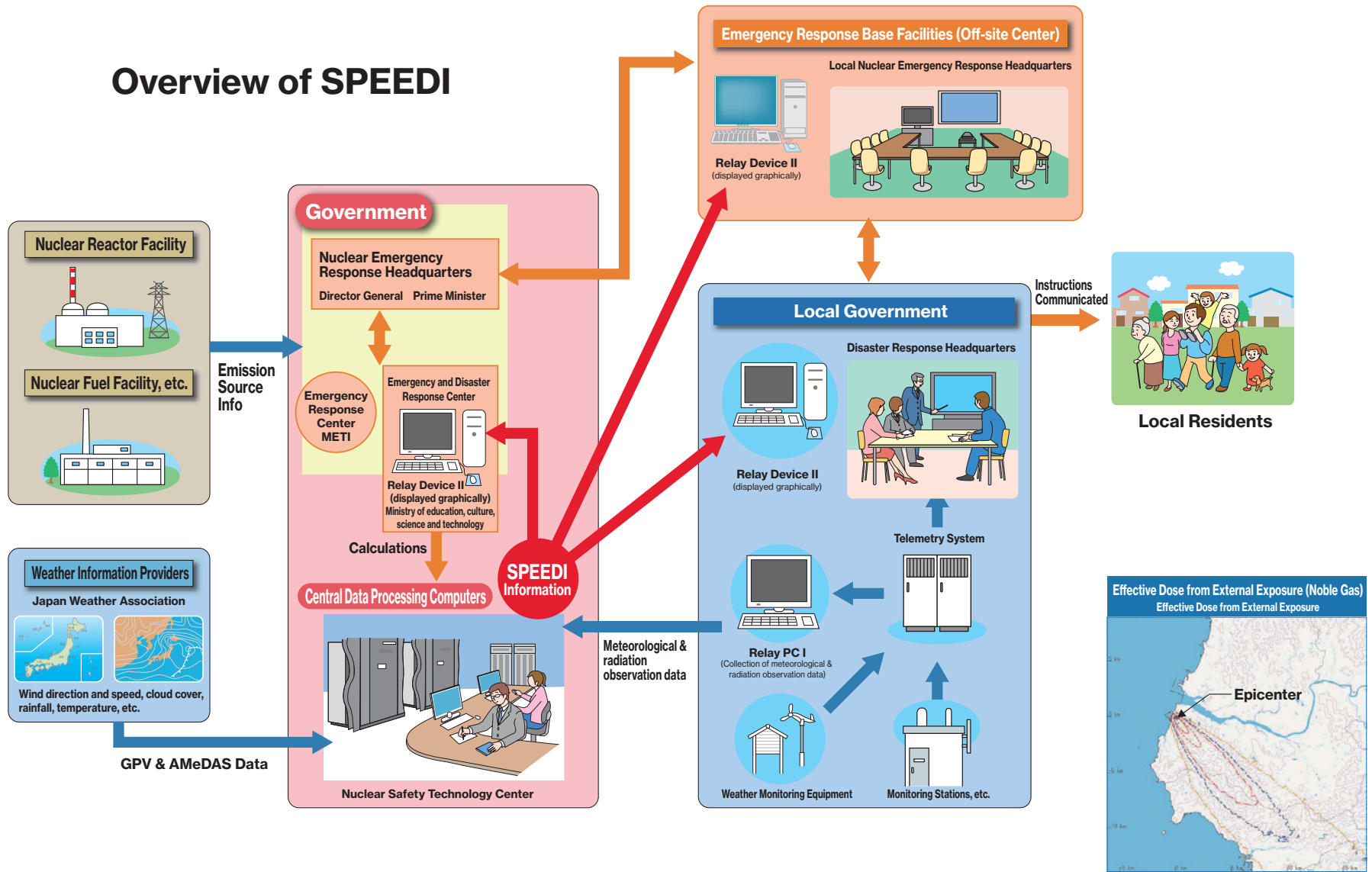
Reinforcement of Network between Government and Nuclear Power Plant Operators

Operational Chart – Initial Response and Thereafter

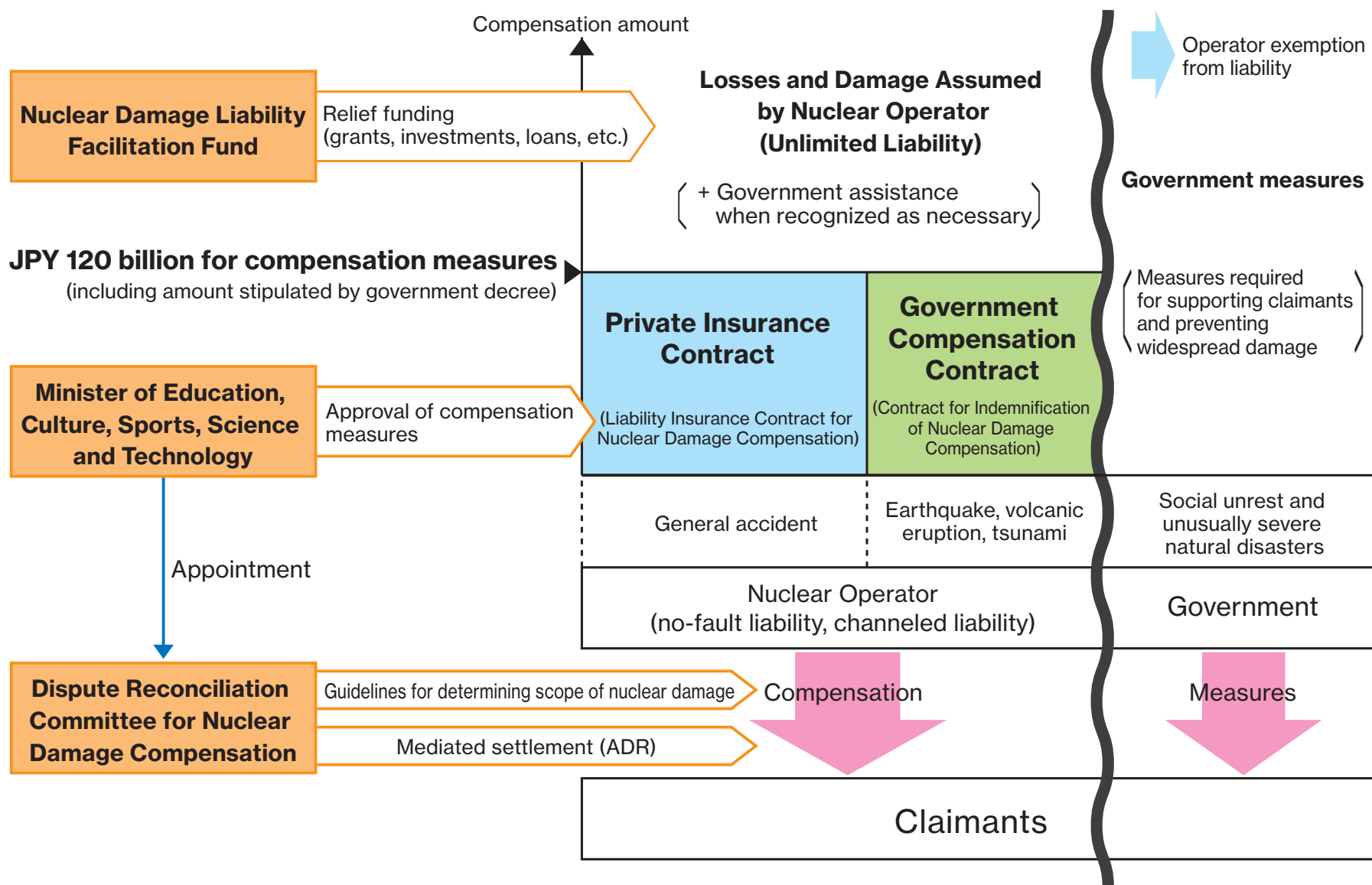


System for Prediction of Environmental Emergency Dose Information (SPEEDI)

Overview of SPEEDI



Nuclear Damage Compensation System



Nuclear Fusion and Nuclear Fission

	Reaction Overview (Visualization)	Generated Energy Amount *	Main Fuel	Status of Power Generation Technology Development (● Current Stage)
Nuclear Fusion	<p style="text-align: center;">Fusion</p> <p>The diagram shows two heavy hydrogen isotopes, deuterium (one blue proton, one orange neutron) and tritium (one blue proton, two orange neutrons), along with a free neutron (one blue proton, no orange neutrons). Pink arrows point to a central green sphere where they are fusing. A yellow starburst labeled 'Thermal energy' is shown, with a pink arrow pointing to a Helium nucleus (two blue protons, two orange neutrons) and a free Neutron (one blue proton, no orange neutrons) that has been released.</p>	17.6MeV	Deuterium Tritium	<p>● Experimental reactor ↓ Prototype reactor (demonstration reactor) ↓ Commercial reactor</p>
Nuclear Fission	<p style="text-align: center;">Fission</p> <p>The diagram shows a free Neutron (one blue proton, no orange neutrons) striking a Uranium-235 nucleus (many blue protons and orange neutrons). A pink arrow points to a central pink sphere where the nucleus is splitting. A yellow starburst labeled 'Thermal energy' is shown, with a grey arrow pointing to two smaller nuclei labeled 'Fission Products' and three free Neutrons (one blue proton, no orange neutrons) being released.</p>	200MeV	Uranium-235 Plutonium-239	<p>Experimental reactor ↓ Prototype reactor (demonstration reactor) ↓ ● Commercial reactor</p>

* Generated Energy Amount: In terms of mass comparison, nuclear fusion is nearly five times more advantageous.

Next-Generation Nuclear Reactors of Japan

	Main Coolant	Main Fuel	Size	Characteristics	Issues to Solve	Related Development Plans and Research Reactors
Innovative Light Water Reactor	Light water (ordinary water)	Uranium-235	Large	<ul style="list-style-type: none"> Highly mature technology, and highly predictable, including regulatory processes Passive safety systems and measures against external events (semi-underground construction) further enhance safety Severe-accident countermeasures (core catchers, gas collection, etc.) reduce impact to outside of the power plant 	<ul style="list-style-type: none"> Requires large initial investment Financial risks if construction becomes prolonged 	<ul style="list-style-type: none"> ● SRZ-1200 Mitsubishi Heavy Industries, Ltd. ● HI-ABWR Hitachi GE Vernova Nuclear Energy, Ltd. ● iBR Toshiba Energy Systems, Ltd.
Small Modular Reactor	Light water (ordinary water)	Uranium-235	Small	<ul style="list-style-type: none"> Core is small, and cooling is by natural circulation Accidents can be kept to small scale Short construction time and small initial investment 	<ul style="list-style-type: none"> Its small scale makes it difficult to achieve economic results Safety regulations, etc. need development 	<ul style="list-style-type: none"> ● BWRX-300 Hitachi GE Vernova Nuclear Energy, Ltd.
High-Temperature Gas-Cooled Reactor	Helium gas	Uranium-235	Small to Large	<ul style="list-style-type: none"> Coolant is helium which is stable at high temperatures (no exploding hydrogen) Resistant to high temperatures so meltdowns do not occur 950°C heat can be utilized (can be used for hydrogen production, etc.) 	<ul style="list-style-type: none"> Energy density and improvement of economic efficiency Technical challenges such as stable clad fuel reprocessing 	<ul style="list-style-type: none"> ◆ High Temperature Engineering Test Reactor (HTTR) Japan Atomic Energy Agency
Fast Reactor	Sodium	Uranium-235 Plutonium-239		<ul style="list-style-type: none"> Natural cooling and containment by natural convection of metallic sodium Amount and hazard-level of radioactive waste are reduced Effective use of resources can be expected 	<ul style="list-style-type: none"> Technical challenges such as keeping sodium stable and under control Issues with seismic isolation technology and fuel manufacturing technology 	<ul style="list-style-type: none"> ◆ Experimental fast reactor “Joyo” Japan Atomic Energy Agency
Nuclear Fission Reactor	Light water (ordinary water) Helium gas Liquid metal	Deuterium Tritium		<ul style="list-style-type: none"> No chain reaction occurs, and in the event of failure the reaction stops Amount of radioactive waste is very small 	<ul style="list-style-type: none"> Difficulty of maintaining plasma, and development and design of main equipment (much time is needed to make it practical for use) Technical challenges of safely containing tritium and building social consensus Energy density and economic viability need improvement 	<ul style="list-style-type: none"> ◆ ITER (International Thermonuclear Experimental Reactor) (France) ITER International Fusion Energy Association ◆ Nuclear Fusion Experimental Device “JT-60SA” National Institutes for Quantum Science and Technology

● Development Plan Reactor ◆ Research Reactors